

# hp MANUAL CHANGES

MODEL 735A

DC TRANSFER STANDARD

Manual Serial Prefixed: 547-  
-hp- Part No. 00735-90000

▶ New or Revised Item

| Instrument Serial Number | Make Manual Changes | Instrument Serial Number | Make Manual Changes |
|--------------------------|---------------------|--------------------------|---------------------|
| ALL                      | ERRATA              |                          |                     |
|                          |                     |                          |                     |
|                          |                     |                          |                     |
|                          |                     |                          |                     |

ERRATA

Figure 5-9, Model 735A Schematic, and Section VI, Replaceable Parts:

Add: C2, C: fxd ceramic 0.05  $\mu$ f  $\pm$ 20% 400 vdcw; -hp- Part No. 0150-0052. Connect between -OUTPUT terminal and GUARD terminal.

Add: C3, C: fxd ceramic 0.05  $\mu$ f  $\pm$ 20% 400 vdcw; -hp- Part No. 0150-0052. Connect between GUARD terminal and Chassis Ground ( $\pm$ ) terminal.

Figure 5-9:

Change voltage at pin 4 of A3 Oven Assembly to  $-3/\pm 1$  v.

Change voltage at base of Q1 to  $-17$  v/ $-10$  v.

Place cw at opposite end of R1. Add Note: Wiper arm moves toward cw when control is turned clockwise.

A1Q3: Change voltage at base to +13.5 v.

Change voltage at emitter to +13 v.

A1CR8: Disconnect anode as shown and connect to common ( $\nabla$ ).

Note No. 13, Add: voltages (except 5.91 v) may vary  $\pm$ 5%.

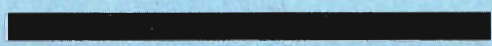
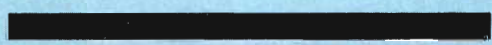


Figure 3-3: (7)

Change + OUTPUT terminal of the 419A to + INPUT terminal of the 419A.

# 735A DC TRANSFER STANDARD

OPERATING AND SERVICE MANUAL



## CERTIFICATION

*The Hewlett-Packard Company certifies that this instrument was thoroughly tested and inspected and found to meet its published specifications when it was shipped from the factory. The Hewlett-Packard Company further certifies that its calibration measurements are traceable to the U.S. National Bureau of Standards to the extent allowed by the Bureau's calibration facility.*

## WARRANTY AND ASSISTANCE

All Hewlett-Packard products are warranted against defects in materials and workmanship. This warranty applies for one year from the date of delivery, or, in the case of certain major components listed in the operating manual, for the specified period. We will repair or replace products which prove to be defective during the warranty period. No other warranty is expressed or implied. We are not liable for consequential damages.

For any assistance contact your nearest Hewlett-Packard Sales and Service Office. Addresses are provided at the back of this manual.



OPERATING AND SERVICE MANUAL

(HP PART NO. 00735-90000)

MODEL 735A  
DC TRANSFER STANDARD

SERIALS PREFIXED: 547-

Appendix C, Manual Backdating Changes,  
adapts manual to serials prefixed 504-.

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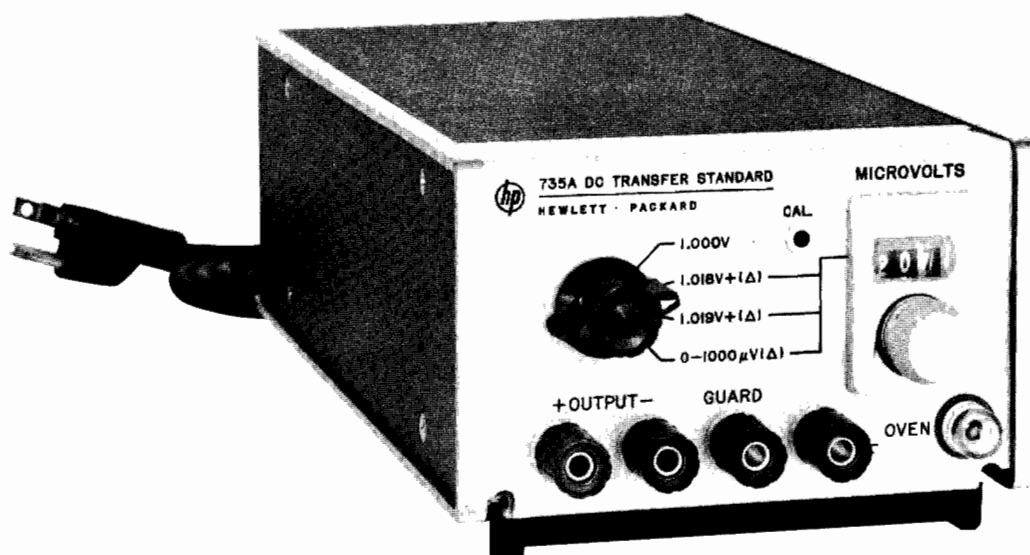


Figure 1-1. Model 735A DC Transfer Standard

Table 1-1. Specifications

|   |  |
|---|--|
| <p>Standard Outputs: 1.00000 v; 1.018 +Δ*; 1.019 +Δ*; 0 to 1000 μv Δ*.</p> <p>Transfer Accuracy: (after 30 min. warmup) 2 ppm between saturated standard cells or unsaturated standard cells; 10 ppm standard cell to 1 volt; 10 ppm saturated standard cell to unsaturated standard cells. (Typically better than 5 ppm.)</p> <p>Stability: (After 30 min. warmup) Better than 10 ppm/month.</p> <p>Line Regulation: &lt;1 μv for 10% line change.</p> <p>Output Impedance: 1 K ohm, ±1%.</p> <p>Short Circuit Current: &lt;1.5 ma</p> <p>Temperature Coefficient: &lt;1 ppm/°C, 0° to +50°C.</p> <p>Variable Output:</p> <p>RANGE: 0 to 1000 μv</p> <p>ACCURACY: 0.1% ±1.5 μv</p> <p>RESOLUTION: 1 μv</p> <p>OUTPUT IMPEDANCE: 146 ohms ±1%</p> <p>*A 3-digit direct-reading 0 to 1000 μv offset voltage.</p> | <p>Output Noise: DC to 1 cps: &lt;1 μv p-p. 1 cps to 1 Mc: &lt;100 μv rms.</p> <p>Output: Floating and guarded.</p> <p>Power: 115 or 230 volts ±10%, 50 to 1000 cps, approximately 12 watts.</p> <p>Output Terminals: Four 5-way binding posts. Positive, negative, circuit guard shield, and chassis ground; positive and negative terminals are solid copper with gold flash. A maximum of 500 volts dc may be connected between chassis ground and guard or circuit ground.</p> <p>Effective Guarded Capacity: &lt;25 pf (capacity) between circuit and chassis ground with shield driven.</p> <p>Dimensions: Standard 1/3 module, 3-14/32" high, 5-1/8" wide, 11" deep (87 x 130 x 279 mm).</p> <p>Weight: Net: 5-1/2 lbs. (2,5 kg); shipping: 8 lbs. (3, 6 kg).</p> |
|---|--|

## SECTION I

### GENERAL INFORMATION

#### 1-1. DESCRIPTION.

1-2. The -hp- Model 735A is a DC Transfer Standard (Figure 1-1) that may be used as a one volt dc standard, as a standard cell comparator, as a transfer standard for 1.000000 volt and voltages from 1.018000 volts to 1.020000 volts and as a dc supply for voltages from 0 to 1000 microvolts. For accuracy in these various functions, see Table 1-1, Specifications.

1-3. A function selector switch on the front panel selects output voltages of 1.000000 volts, 1.018000 volts +( $\Delta$ ), 1.019000 volts +( $\Delta$ ) and ( $\Delta$ ) 0-1000 microvolts. In the 1.019 + $\Delta$  position of the function switch, the output voltage may be varied from 1.019000 to 1.020000 with 1 microvolt resolution. The position of the 0-1000 microvolt control determines the last three digits. In the 1.018 + $\Delta$  position of the function switch, the output voltage may be varied from 1.018000 to 1.019000 with a 1 microvolt resolution. In the 1.000 volt position, the voltage can not be varied. The output is 1.000000 volts. The 0-1000 ( $\Delta$ ) microvolt position of the function switch has a resolution of 1 microvolt using the microvolt control only.

1-4. These voltages are obtained from the positive and negative OUTPUT terminals. An additional two terminals, connected to the guard (shield) and to chassis ground, are located on the front panel for versatile usage.

#### 1-5. APPLICATION.

1-6. The stability and temperature coefficient of the 735A, as well as its small size and ruggedness, make it adaptable for comparing field instruments against working standards. Although the standard laboratory environment is still the ideal condition for checking precision dc measurements, the stability and accuracy of the standard laboratory may be obtained in the field by using the Hewlett-Packard Model 735A and accurate dc differential or null voltmeters. See Application Note 70 for further methods of using the 735A.

1-7. When using the 735A as a voltage source, the stability is within specifications independent of the load. However, in the first three positions of the function switch, the load must be 100 megohms or more for the accuracy to be within specifications. See Figure 3-2 and the example in the note.

#### 1-8. INSTRUMENT IDENTIFICATION.

1-9. Hewlett-Packard uses a two-section eight-digit serial number (000-00000). If the first three digits of the serial number on your instrument do not agree with those on the title page of this manual, change sheets supplied with the manual will define differences between your instrument and the Model 735A described in this manual.

1-10. If E or G prefixes the serial number, the instrument is manufactured in Europe. E denotes England, and G denotes Germany.





## SECTION II INSTALLATION

### 2-1. INSPECTION.

2-2. This instrument was carefully inspected both mechanically and electrically before shipment. It should be physically free of marks or scratches and in perfect electrical order upon receipt. To confirm this, the instrument should be inspected for physical damage in transit. Also, test the electrical performance of the instrument using the procedure outlined in Paragraph 5-5. If there is damage in shipping, file a claim with your carrier and refer to the warranty on the inside front cover of this manual.

### 2-3. INSTALLATION.

2-4. The 735A is a one-third module unit and is designed as a bench-type instrument. If it is desired to rack mount this instrument with other submodule units, the 1051A and 1052A combining cases are designed for this purpose. Contact your local -hp- Sales and Service Office for additional information. (See list in Appendix B for location.) The installation instructions are included with the case.

2-5. The -hp- Model 735A is fully transistorized; therefore no special cooling is required. However, the instrument should not be operated where the ambient temperature exceeds  $55^{\circ}\text{C}$  ( $131^{\circ}\text{F}$ ).

### 2-6. THREE-CONDUCTOR POWER CABLE.

2-7. To protect operating personnel, the National Electrical Manufacturers' Association (NEMA) recommends that the instrument panel and cabinet be grounded. All Hewlett-Packard instruments are equipped with a three-conductor power cable which, when plugged into an appropriate receptacle, grounds the instrument. The offset pin on the power cable three-prong connector is the ground wire.

2-8. To preserve the protection feature when operating the instrument from a two-contact outlet, use a three-prong to two-prong adapter and connect the green pigtail on the adapter to ground (-hp- Part No. 1251-0048).

### 2-9. PRIMARY POWER REQUIREMENTS.

2-10. The Model 735A is operated from an ac source of either 115 or 230 volts, 50 to 1000 cycles. Before connecting the instrument to a power source, check to make sure that the slide switch, located on the rear panel, designates the voltage to be used.

### 2-11. REPACKAGING FOR SHIPMENT.

2-12. The following is a general rule for repackaging an instrument for shipment. If you have any questions, contact your local Sales and Service Office (see lists in Appendix for location).

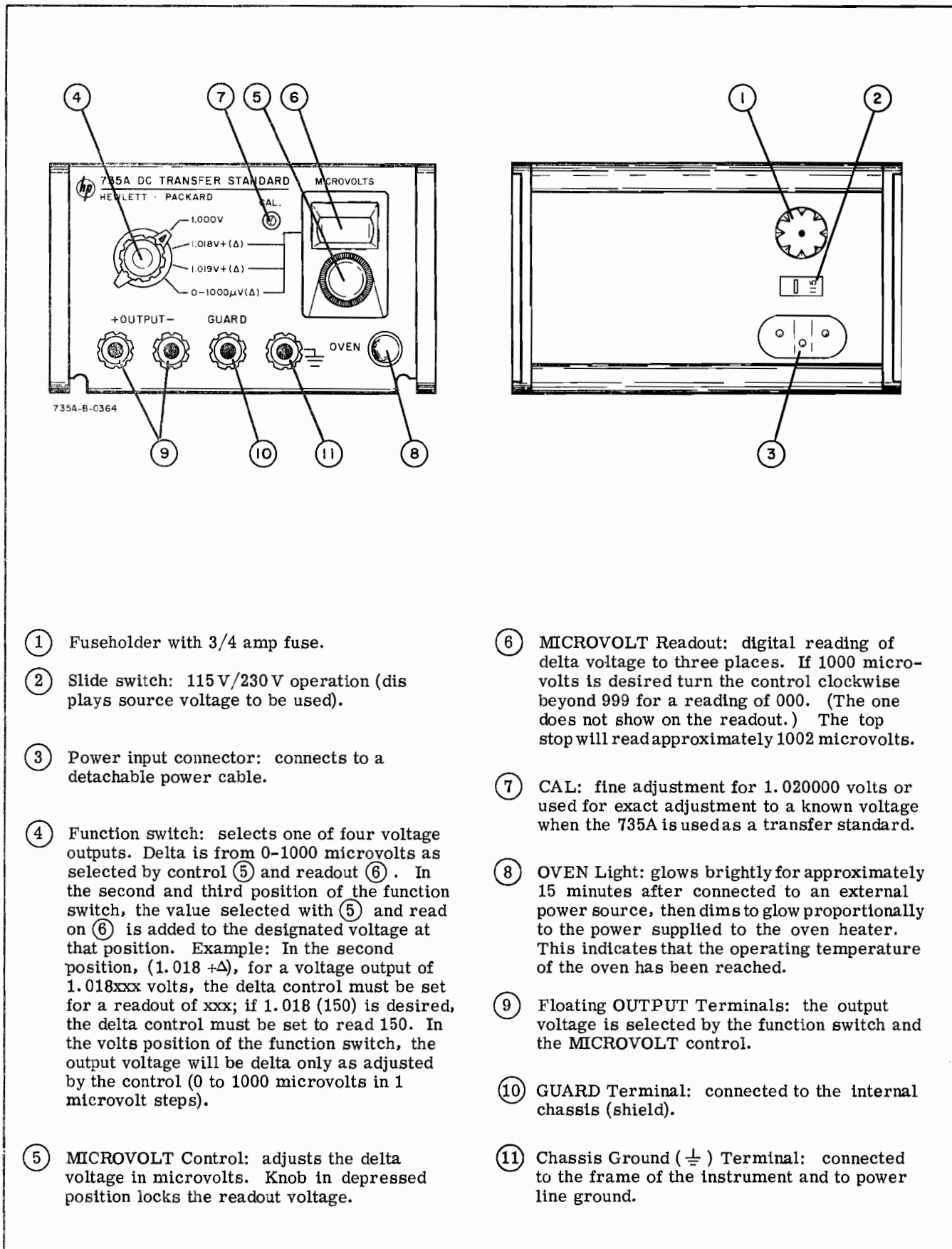
#### NOTE

If the instrument is to be shipped to Hewlett-Packard for service or repair, attach a tag to the instrument identifying the owner and indicating the service or repair to be accomplished; include the model number, and full serial number of the instrument. In any correspondence identify the instrument by model number and serial number prefix.

- a. Place instrument in original container if available. If not available, one may be purchased from your nearest -hp- Sales and Service Office.

If original container is not used,

- b. Wrap instrument in heavy paper or plastic before placing in inner container.
- c. Use plenty of packing material around all sides of instrument and protect panel faces with cardboard strips.
- d. Use a heavy carton or wooden box to house the instrument and inner container and use strong tape or metal bands to seal the shipping container.
- e. Mark shipping container with "Delicate Instrument," "Fragile" etc.



- ① Fuseholder with 3/4 amp fuse.
- ② Slide switch: 115 V/230 V operation (displays source voltage to be used).
- ③ Power input connector: connects to a detachable power cable.
- ④ Function switch: selects one of four voltage outputs. Delta is from 0-1000 microvolts as selected by control ⑤ and readout ⑥. In the second and third position of the function switch, the value selected with ⑤ and read on ⑥ is added to the designated voltage at that position. Example: In the second position, (1.018 +Δ), for a voltage output of 1.018xxx volts, the delta control must be set for a readout of xxx; if 1.018 (150) is desired, the delta control must be set to read 150. In the volts position of the function switch, the output voltage will be delta only as adjusted by the control (0 to 1000 microvolts in 1 microvolt steps).
- ⑤ MICROVOLT Control: adjusts the delta voltage in microvolts. Knob in depressed position locks the readout voltage.
- ⑥ MICROVOLT Readout: digital reading of delta voltage to three places. If 1000 microvolts is desired turn the control clockwise beyond 999 for a reading of 000. (The one does not show on the readout.) The top stop will read approximately 1002 microvolts.
- ⑦ CAL: fine adjustment for 1.020000 volts or used for exact adjustment to a known voltage when the 735A is used as a transfer standard.
- ⑧ OVEN Light: glows brightly for approximately 15 minutes after connected to an external power source, then dims to glow proportionally to the power supplied to the oven heater. This indicates that the operating temperature of the oven has been reached.
- ⑨ Floating OUTPUT Terminals: the output voltage is selected by the function switch and the MICROVOLT control.
- ⑩ GUARD Terminal: connected to the internal chassis (shield).
- ⑪ Chassis Ground ( $\perp$ ) Terminal: connected to the frame of the instrument and to power line ground.

Figure 3-1. Front and Rear Panel Description

## SECTION III

### OPERATING INSTRUCTIONS

#### 3-1. GENERAL.

3-2. The -hp- Model 735A DC Transfer Standard has a four position function switch to select the following output voltages: 1.000 volt, fixed; 1.018 volts, variable in microvolt increments to 1.019 volts; 1.019 volts, variable in microvolt increments to 1.020 volts; and 0 to 1000 microvolts with 1 microvolt resolution. These output voltages are applied to the OUTPUT terminals designated + and - according to the position of the selector switch. The output terminal engraved Guard is connected to the two shield boxes inside the instrument which encase a major portion of the components of this instrument. The output terminal marked  $\oplus$  is connected to the outside case of the instrument and to power line ground.



DO NOT APPLY MORE THAN 500 VOLTS BETWEEN ANY TWO OF THESE THREE TERMINALS (-OUTPUT, GUARD, OR CHASSIS GROUND  $\oplus$ ).

#### 3-3. FRONT AND REAR PANEL DESCRIPTION.

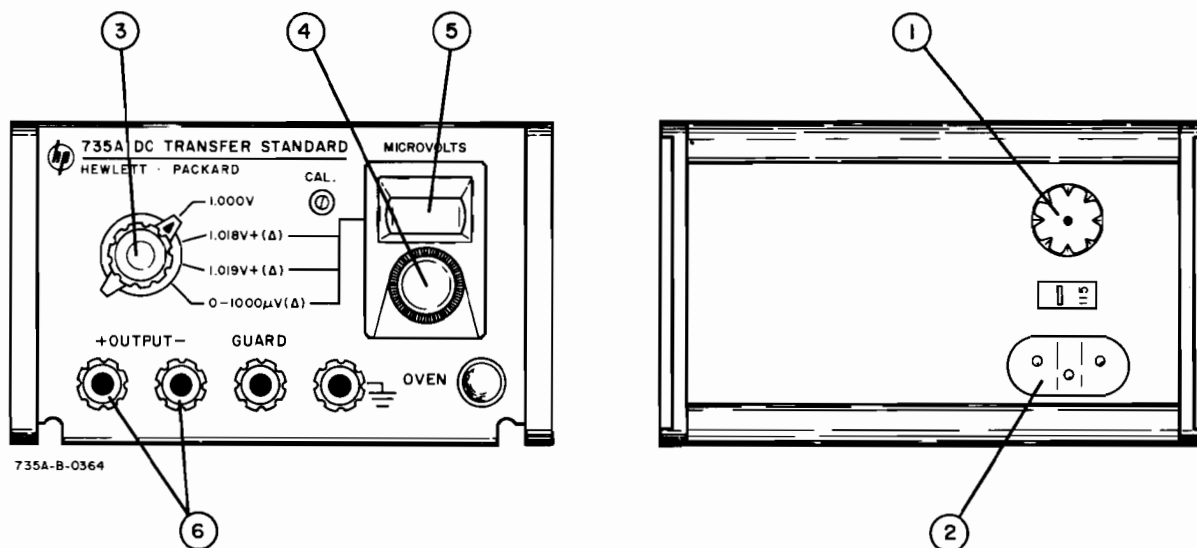
3-4. Figure 3-1 gives the keyed description of the front and rear panel components.

#### 3-5. APPLICATION.

3-6. The stability and accuracy of this instrument, its rugged construction and its selective output voltages make it more advantageous, when used as a DC Standard, than a standard cell. The 735A may be used as a Transfer Standard between saturated or unsaturated standard cells and between a known voltage and an unknown voltage (a precision voltage divider may be used). 0 to 1000 microvolts may be used as a source voltage. See -hp- Application Note 70 for additional advantages and uses.

#### 3-7. OPERATING PROCEDURE.

3-8. Operating instructions for the 735A when used as a DC Standard are given in Figure 3-2. Operating instructions for the 735A when used as a DC Transfer Standard are given in Figure 3-3.



- ① Slide switch: slide the switch to the position so that the source voltage to be used is displayed on the switch.
- ② Power input: connect the detachable power cord to the power input connector and to the power outlet. Before use, let instrument warm up for a minimum of 30 minutes in order to bring the oven to its operating temperature.
- ③ Function switch: rotate function switch to the desired output voltage.
- ④ MICROVOLT Control: rotate the MICROVOLT control to the desired readout. (If the function switch is in the second or third position, the MICROVOLT control must be rotated to the microvolt to be added to either 1.018000 volts or 1.019000 volts.)
- ⑤ Readout for MICROVOLTS: the readout in microvolts will be the value for delta (Δ) and can be varied from 000 to 1000 (for 1000 microvolts the readout is 000 in a clockwise direction beyond 999).
- ⑥ +OUTPUT-: connect the output terminals to the instrument desired. Use solid copper insulated wire inserted in the hole of the connector. Tighten securely.

NOTE

The 735A should be used as a DC Standard only for high impedance input voltmeters. >100 M Ω; for accuracy with lower impedance loads use the following formula:

$$E_{out} = \frac{RL}{RL + Rs} E_{oc}$$

where: Rs = source resistance of 735A

(1 K Ω in first positions)

RL = resistance of voltmeter as a load

Eoc = open circuit voltage

Eout = actual output voltage under voltmeter load

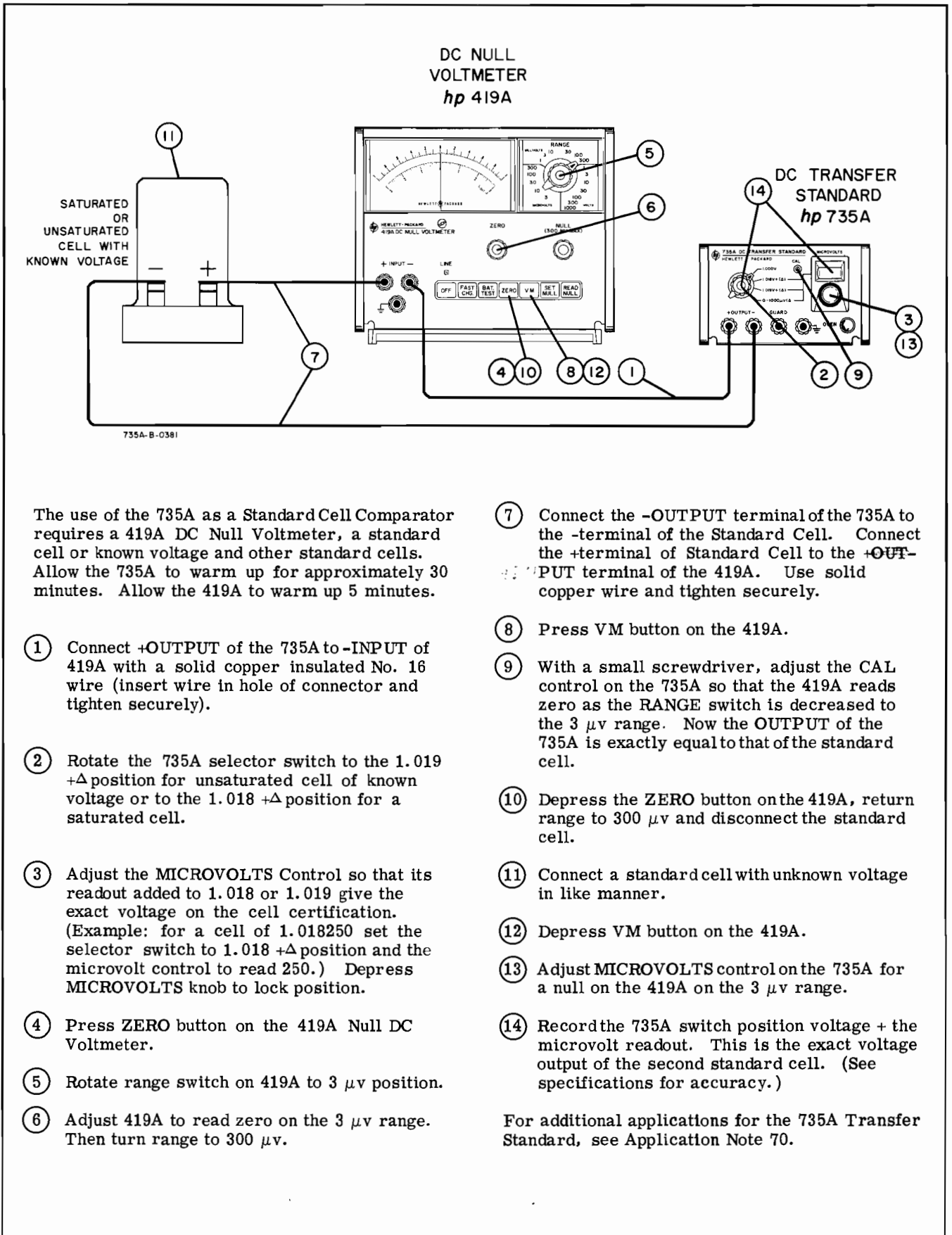
Example: For a load of 10 megohms 735A in the 1 volt position

$$E_{out} = \frac{10^7 \times 1.000}{10^7 + 1000} = .9999 \text{ volts}$$

$$\text{Error } 1.000 - .9999 = .000100 \text{ or } 100 \text{ ppm}$$

(This is in excess to the error specifications for the 735A.)

Figure 3-2. Operation as a DC Standard



The use of the 735A as a Standard Cell Comparator requires a 419A DC Null Voltmeter, a standard cell or known voltage and other standard cells. Allow the 735A to warm up for approximately 30 minutes. Allow the 419A to warm up 5 minutes.

- ① Connect +OUTPUT of the 735A to -INPUT of 419A with a solid copper insulated No. 16 wire (insert wire in hole of connector and tighten securely).
- ② Rotate the 735A selector switch to the 1.019 +Δ position for unsaturated cell of known voltage or to the 1.018 +Δ position for a saturated cell.
- ③ Adjust the MICROVOLTS Control so that its readout added to 1.018 or 1.019 give the exact voltage on the cell certification. (Example: for a cell of 1.018250 set the selector switch to 1.018 +Δ position and the microvolt control to read 250.) Depress MICROVOLTS knob to lock position.
- ④ Press ZERO button on the 419A Null DC Voltmeter.
- ⑤ Rotate range switch on 419A to 3 μv position.
- ⑥ Adjust 419A to read zero on the 3 μv range. Then turn range to 300 μv.
- ⑦ Connect the -OUTPUT terminal of the 735A to the -terminal of the Standard Cell. Connect the +terminal of Standard Cell to the +OUTPUT terminal of the 419A. Use solid copper wire and tighten securely.
- ⑧ Press VM button on the 419A.
- ⑨ With a small screwdriver, adjust the CAL control on the 735A so that the 419A reads zero as the RANGE switch is decreased to the 3 μv range. Now the OUTPUT of the 735A is exactly equal to that of the standard cell.
- ⑩ Depress the ZERO button on the 419A, return range to 300 μv and disconnect the standard cell.
- ⑪ Connect a standard cell with unknown voltage in like manner.
- ⑫ Depress VM button on the 419A.
- ⑬ Adjust MICROVOLTS control on the 735A for a null on the 419A on the 3 μv range.
- ⑭ Record the 735A switch position voltage + the microvolt readout. This is the exact voltage output of the second standard cell. (See specifications for accuracy.)

For additional applications for the 735A Transfer Standard, see Application Note 70.

Figure 3-3. Operation as a DC Transfer Standard

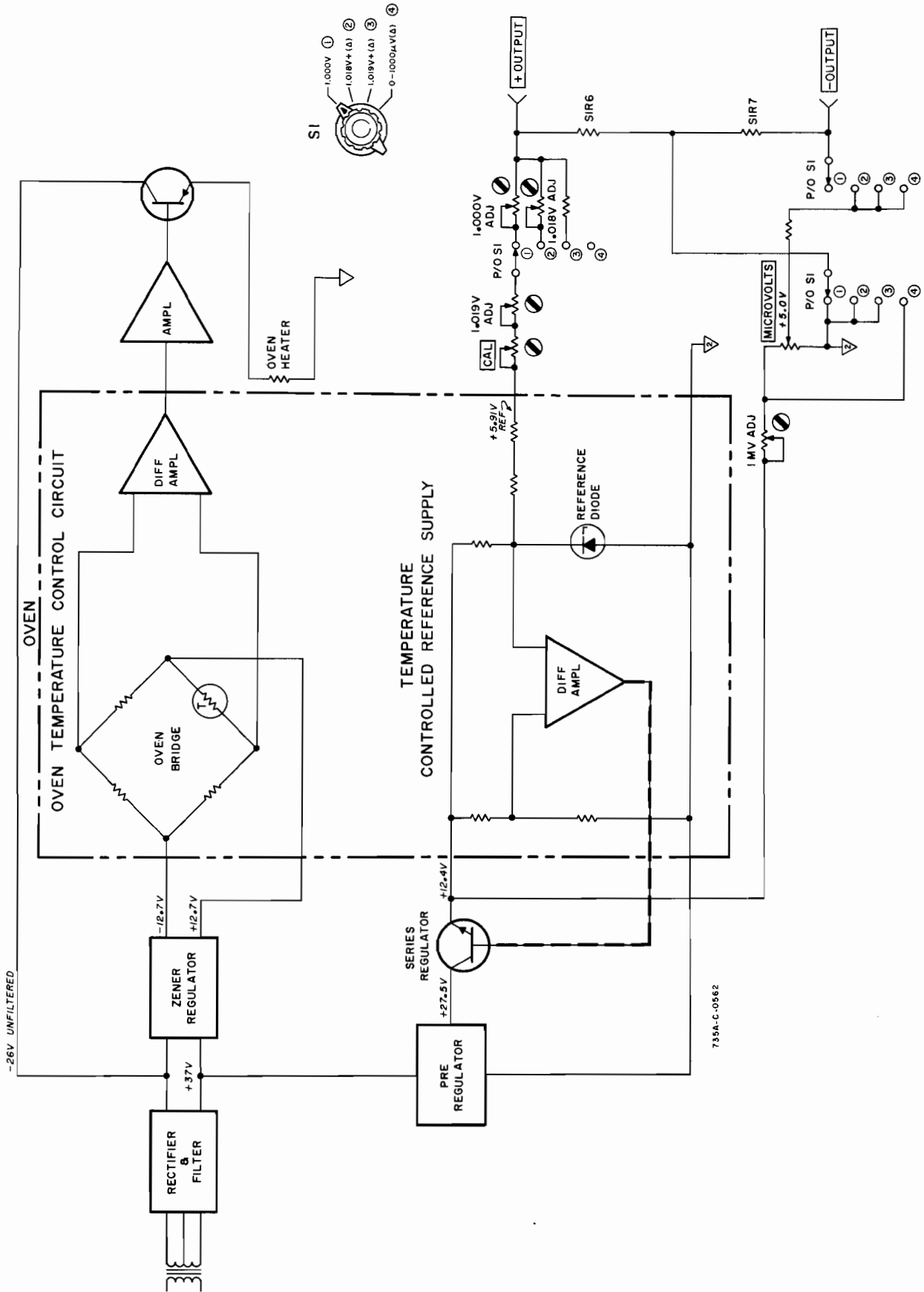


Figure 4-1. 735A Block Diagram

## SECTION IV

### THEORY OF OPERATION

#### 4-1. GENERAL.

4-2. The -hp- Model 735A DC Transfer Standard is a multipurpose laboratory instrument that may be used as a 1 volt dc standard with standard cell accuracy, as a standard cell comparator, as a transfer standard for other voltages from 1.018 volts to 1.200 volts or as a 0 to 1000 microvolt source. (See Table 1-1 for specifications.)

4-3. This dc transfer standard has four voltage outputs obtained through a selector switch. The basic stability of the 735A is derived from a zener diode reference enclosed in a temperature controlled oven. The various voltage outputs are obtained from voltage divider networks comprised of ultra-stable resistors with matched temperature coefficients. The major portion of these circuits is enclosed within a shield (Guard). Output terminals on the front panel provide positive and negative floating output, shield output and chassis ground output.



THE SHIELD MAY BE DRIVEN BY AN EXTERNAL VOLTAGE NOT TO EXCEED 500 VOLTS DIFFERENCE BETWEEN ANY TWO OF THE BLACK CONNECTORS (-OUTPUT, GUARD AND ( $\pm$ ) CHASSIS GROUND).

#### 4-4. OVERALL DESCRIPTION.

4-5. Use the 735A Block Diagram, Figure 4-1, and Schematic, Figure 5-9, as referenced for this explanation in its entirety.

4-6. The output of the power transformer is rectified for an output of +37 volts dc and a -26 volts unfiltered using circuit common  $\nabla$  as reference. These voltages are filtered and regulated by zener diodes for an output of approximately +12.7 volts and -12.7 volts. The -26 volts and  $\pm 12.7$  volts are used for the oven heater circuit. The +37 volts is applied to a dual series voltage regulator circuit utilizing a differential amplifier. The regulated output +12.4 volts is used as a source for the differential amplifier and the zener diode. A selected zener diode is used as the reference for the differential amplifier and as the source for the +5.91 volt reference supply. This diode and the differential amplifier are encased in an oven kept at a constant temperature (+80°C). The 12.4 volts is also applied through an adjustable voltage divider network to the microvolt potentiometer. The high end of this potentiometer (+5 v) and the wiper arm are connected across S1R7 in the output circuit for the fourth ( $\Delta$ ) position of the function switch. S1R6 is shorted in this position to obtain low output impedance (this is not shown in the Block Diagram). In the 1.000 volt position of the

function switch, this delta voltage is not used. In the second and third positions of the function switch, the negative reference  $\nabla$  and the wiper arm are connected across S1R7 in such a manner that this voltage opposes the voltage across S1R6. The reference voltage, 5.91 volts, is applied to different voltage divider networks selected by the function switch. Each network includes S1R5 and 6. This provides the 1.000 volt, a 1.019 volts which is opposed by 1000  $\mu$ v  $-\Delta$  resulting in the 1.018  $+\Delta$  output, and a 1.020 volt which is opposed by 1000  $\mu$ v  $-\Delta$ , resulting in the 1.019  $+\Delta$  output.

#### 4-7. BASIC CIRCUITS.

4-8. The -hp- Model 735A Transfer Standard can be divided into three major circuits: 1) the oven temperature control circuit, 2) the reference voltage circuit and 3) the precision voltage divider circuit. Use the 735A Schematic Diagram, Figure 5-9, for the explanation of these circuits.

#### 4-9. OVEN TEMPERATURE CONTROL CIRCUIT.

4-10. The A3 Reference Supply Oven contains circuits that control a heating element HR1 to maintain a constant oven temperature of 80°C (176°F). Resistors R1, R4, and R5 are used with thermistor RT7 to form the legs of a bridge. A differential amplifier that consists of transistors A3Q1 and A3Q2 is used to sense the balance of the bridge. The legs of the bridge form voltage dividers from which the bases of A3Q1 and A3Q2 are biased. Q1 is an emitter follower that is used as a current amplifier to develop the power to drive the heater HR1 in the A3 Reference Supply Oven.

4-11. When the ambient temperature of the oven is less than 80°C (176°F), the internal resistance of the thermistor is greater than the rated resistance at 80°C (176°F) according to the negative temperature coefficient, and the bridge is out of balance. The increased resistance of the thermistor results in the bias at the base of Q2 being sufficiently positive to cause Q2 conduction to increase.

4-12. The differential amplifier output voltage is amplified by A1Q1 and A1Q2. The output voltage at the collector of A1Q2 is applied to the base of transistor Q1, mounted on the shield, increasing Q1's conduction causing increased dissipation in the heater winding HR1.

4-13. As the ambient temperature of the oven is raised by the heat dissipation of HR1, the resistance of RT7 decreases reducing the bias level at the base A3Q2. This reduces the conduction of the differential amplifier and consequently Q1's conduction decreases, reducing the heat dissipated by HR1. As the oven temperature is raised by the heater the amount of



heat dissipated by the heater becomes less and less. Thus the desired oven temperature is approached.

4-14. When the temperature of the oven reaches the desired level of  $80^{\circ}\text{C}$  ( $176^{\circ}\text{F}$ ) due to the heat dissipation of HR1, the resistance of RT7 reaches the amount necessary to balance the bridge. The heat dissipated by the heater is then just sufficient to overcome the losses through the oven case. This maintains the desired oven temperature.

#### 4-15. REFERENCE VOLTAGE CIRCUIT.

4-16. The source for the reference voltage is a zener diode selected, aged and temperature compensated. A dual series regulator and a differential amplifier circuit maintain a constant current through this zener diode, A3CR1. The differential amplifier uses A3CR1 as a reference and feeds the difference voltage back to control the second series regulator. The differential amplifier, diode and associated resistors are located in the oven to eliminate temperature effects.

4-17. The absolute voltage of the reference diodes varies 10% from instrument to instrument; hence A3R13 and R14 are selected at the factory to give 5.91 volts  $\pm$  .05% at the output of the oven.

#### 4-18. PRECISION VOLTAGE DIVIDER OUTPUT CIRCUITS.

4-19. Two voltage sources are used for the OUTPUT in the four positions of the function switch. The 5.91 volts Reference is the primary source and the output of the dual series regulator 12.4 volts is the secondary source. Each circuit is independent of the other and an adjustment of one does not effect the other.

4-20. The total impedance of the precision voltage dividers, in all positions of the function switch, is adjusted so that one milliampere of current flows from the 5.91 volt reference supply. This in turn adjusts the OUTPUT voltage across the precision resistor S1R6. The CAL adjustment (coarse and fine) varies the current and hence the OUTPUT voltage in all functions except the 0-1000 microvolt position. There are individual internal adjustments for the 1.000000 volt and 1.018 + $\Delta$  volt positions.

4-21. The  $\Delta$  voltage or 0-1000  $\mu\text{v}$  has as its source the +12.4 regulated voltage from the dual series regulator. The precision voltage divider is adjusted until 5 volts is dropped across R1, the microvolt potentiometer. The wiper arm is applied through S1R8 to the -OUTPUT terminal. In the 0-1000 microvolt position of the function switch the +5 volt terminal of potentiometer is connected to the junction of S1R6 and S1R7. S1R6 is shorted. This puts a positive voltage 0-1000 microvolts on the +OUTPUT terminal. In the 1.018 + $\Delta$  and 1.019 + $\Delta$  positions, the other end of R1 ( $\nabla$ ) is connected to the junction of S1R6 and S1R7. This opposing voltage (1000  $\mu\text{v}$  -  $\Delta$ ) has a separate current path and is unaffected by changes in primary current path when the function switch is changed.

#### 4-22. GUARDING.

4-23. The 735A is equipped with a guard shield which surrounds the primary of the power transformer and the floating circuitry of the instrument. This shield may be driven to prevent dc leakage to ground when the 735A is used in a floating configuration. It can also be useful in reducing common mode insertion into a circuit under test.

## SECTION V MAINTENANCE

### 5-1. INTRODUCTION.

5-2. This section contains information necessary for the proper maintenance of the -hp- Model 735A DC Transfer Standard. This section provides the necessary Performance Checks, Adjustment and Calibration Procedures and Troubleshooting Techniques required to accomplish the above objective.

### 5-3. TEST EQUIPMENT REQUIRED.

5-4. The test equipment required to perform the operations outlined in this section is listed in Table 5-1. This table contains the type of instrument required, critical specifications, type of operation to be

conducted and recommended model. If the specific model recommended is not available, equipment which meets or exceeds the critical specifications listed may be substituted.

### 5-5. PERFORMANCE CHECKS.

5-6. The Performance Checks presented in this section are front panel procedures designed to compare the Model 735A with its published specifications. These operations may be incorporated in periodic maintenance, post-repair, or incoming quality control checks. These operations should be conducted before any attempt is made to adjust or calibrate the instrument.

Table 5-1. Test Equipment Required

| Instrument                       | Critical Specifications   | Use   | Recommended Model  |
|----------------------------------|---|---|--|
| DC Milliammeter<br>Clip-on Probe | Range: 1.5 ma   | Performance Checks                          | -hp- Model 428B Clip-on<br>DC Milliammeter                 |
| DC Null Voltmeter                | Range: 3 $\mu$ v to 400 v<br>Accuracy: $\pm 2\%$  | Performance Checks<br>Troubleshooting       | -hp- Model 419A DC Null<br>Voltmeter                       |
| Resistor                         | 1 K ohm $\pm 1\%$ , 1/2 w   | Performance Checks                          | -hp- Part No. 0757-0159                                    |
|                                  | 146.2 ohm $\pm 1/2\%$ ,<br>1/2 w  | Performance Checks                          | -hp- Part No. 0727-0379                                    |
| Saturated Standard<br>Cell       | Calibrated by National<br>Bureau of Standards<br>to 1 ppm                               | Performance Checks<br>Calibration Procedure |  |
| DC Differential<br>Voltmeter     | Range: 0-1 vdc<br>Accuracy: $\pm 0.01\%$<br>Resolution: $\pm 0.0002\%$<br>of full scale | Performance Checks<br>Calibration Procedure | -hp- Model 740A DC<br>Standard/Differential Volt-<br>meter |
| Ohmmeter                         | Range: 10 M maximum   | Troubleshooting                             | -hp- Model 412A Vacuum<br>Tube Voltmeter                   |
| Unsaturated<br>Standard Cell     | Known Accuracy  | Performance Checks                          |  |
| AC Voltmeter                     | Range: 0.001 volt<br>Frequency: 1 cps to<br>1 Mc  | Performance Checks                          | -hp- Model 403A Transis-<br>torized AC Voltmeter           |
| Variable<br>Transformer          | Output Voltage: 0-256<br>vac  | Performance Checks                          | Superior Electric Model<br>V216T                           |

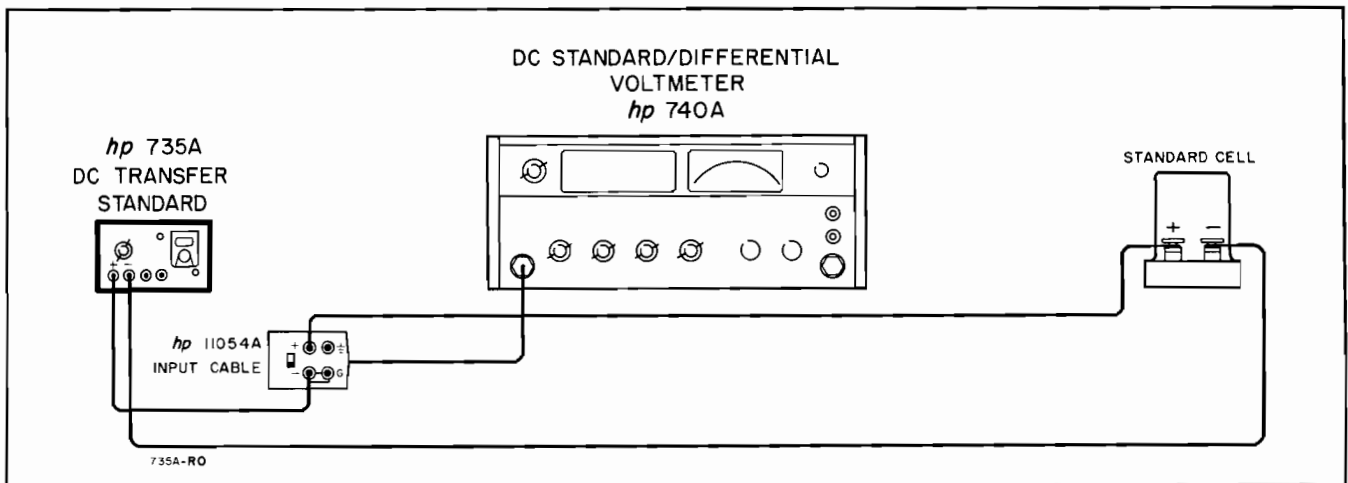


Figure 5-1. Standard Output Accuracy Check

5-7. TRANSFER STANDARD OUTPUT ACCURACY.

- a. Connect the OUTPUT of the 735A to the input of the 740A Differential Voltmeter (observe polarity).
- b. Set 735A function switch to 0-1000  $\mu$ v ( $\Delta$ ) position and the dial to 1000  $\mu$  volts.
- c. Set 740A Range to 10 millivolts. The reading should be 1 millivolt  $\pm$ 2.5 microvolts.
- d. Connect the 735A as shown in Figure 5-1. (Use solid copper wire tightened securely for all operations of the 735A.) Use an unsaturated standard cell and connect the positive terminal of the standard cell to the positive terminal of the 740A.
- e. Set the 735A to 1.019 + $\Delta$  position.
- f. Set the 740A to differential voltmeter mode and 100 millivolt range for this procedure.
- g. Adjust the 0-1000  $\mu$  volts on the 735A for a null on the 740A Differential Voltmeter. Push control knob into lock.
- h. Vary the line voltage of the 735A from 103 volts ac to the 127 vac (207 to 253 for 230 vac line). The output should change less than 1  $\mu$  volt. Return to 115 ac volt line.
- j. Set 735A to 1.018 + $\Delta$  position (do not change delta control). Read the difference with the 740A. The 740A should read 1 millivolt  $\pm$ 10 microvolts.
- k. Set the 735A to the 1.000000 volt position. Read the difference with the 740A. The 740A should read 19 millivolts + $\Delta$   $\pm$ 10 microvolts where  $\Delta$  (delta) is the reading on the dial of the 735A obtained in step g.
- m. Absolute reference may be checked by connecting the 735A as in Figure 5-1 or Figure 5-2 using the saturated standard cell (1 ppm)

and the 1.018 + $\Delta$  position of the 735A. Adjust the 0-1000 microvolt control for the exact reading on the standard cell. Adjust CAL on the 735A for a null on the 740A Differential Voltmeter or 419A Null Voltmeter using the most sensitive range.

- n. If the 735A does not meet the criteria specified in the preceding checks, refer to Paragraph 5-14 for complete calibration procedure.

5-8. OUTPUT IMPEDANCE CHECK.

- a. Set Model 735A output to 1.000 V.
- b. Connect the Model 735A OUTPUT to DC Null Voltmeter (-hp- Model 419A) INPUT; observe polarity. Set null voltmeter RANGE to 1 V.
- c. Null voltmeter should indicate full scale deflection (1 V).
- d. Place 1 K ohm  $\pm$ 1%, 1/2 w resistor (-hp- Part No. 0757-0159) across Model 735A OUTPUT.
- e. Null voltmeter indication should decrease to 0.5 volts  $\pm$ 0.03 volts. This verifies a Model 735A output impedance of 1 K ohm  $\pm$ 1%. (The output impedance equals the external load resistor.)

5-9. OUTPUT NOISE CHECK.

- a. Connect the Model 735A as shown in Figure 5-2.
- b. Set Model 735A output to 1.018 V +( $\Delta$ ) for saturated cell, 1.019 V +( $\Delta$ ) for unsaturated cell.
- c. Adjust Model 735A MICROVOLTS control until the DC Null Voltmeter (-hp- Model 419A) indicates a null on the 3  $\mu$ v RANGE.
- d. Observe null meter pointer. Maximum deflection

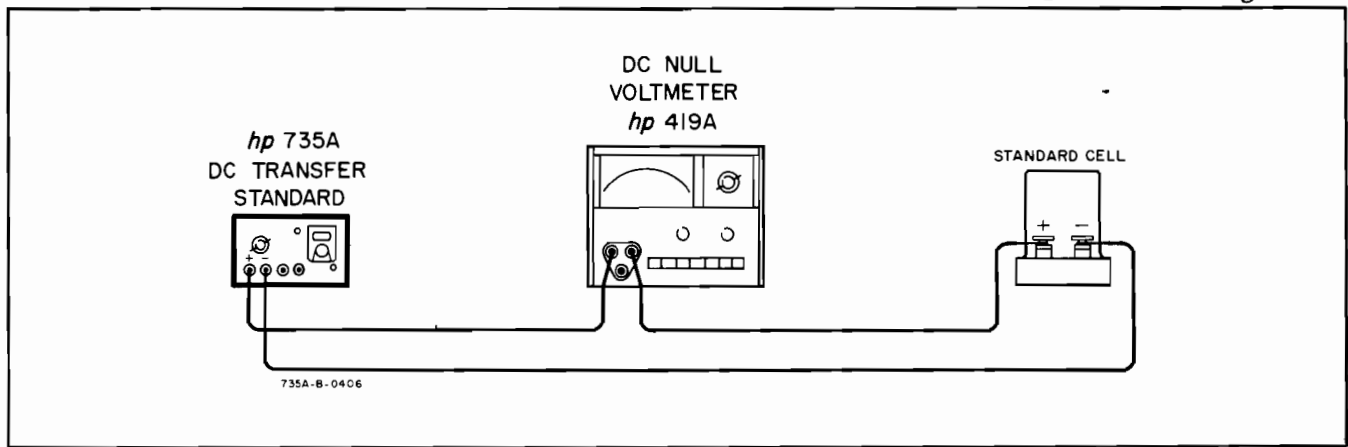


Figure 5-2. Output Noise Test Setup

from null should never exceed  $\pm 0.5 \mu\text{v}$ . This will verify output noise of less than  $1 \mu\text{v}$  peak-to-peak. (This is in addition to any noise from the test setup.)

- e. Connect the AC Voltmeter (-hp- Model 403A) to the OUTPUT of the 735A. Set 403A RANGE to 0.001 V and FUNCTION to 1 cps - 1 Mc. The ac voltmeter should read less than  $100 \mu\text{v}$ .

5-10. SHORT CIRCUIT CURRENT.

- a. Set Model 735A output to 1.000 V.
- b. Short Model 735A output with small wire.
- c. Set milliammeter RANGE to 3 ma. Place DC Milliammeter (-hp- Model 428B) clip-onprobe around shorting conductor.
- d. DC milliammeter should read less than 1.5 ma.

5-11. VARIABLE OUTPUT ACCURACY, IMPEDANCE AND NOISE CHECK.

- a. Connect the Model 735A OUTPUT to DC Differential Voltmeter (-hp- Model 740A); observe polarity. Leave function switch set to 0-1000  $\mu\text{v}$  ( $\Delta$ ) position and place the dc differential voltmeter on the 10 millivolt range.
- b. Set Model 735A MICROVOLTS control fully counterclockwise. Front panel should indicate  $000 \mu\text{v}$ .
- c. Measure Model 735A output with dc differential voltmeter.
- d. Differential voltmeter should indicate between +1.5 and -1.5  $\mu\text{v}$ .
- e. Continue to test Model 735A variable output accuracy using the data contained in Table 5-2. Once null is obtained, differential voltmeter should indicate voltage level within limits specified.

Table 5-2. Accuracy Check

| Model 735A<br>Microvolts Setting | Model 740A<br>Final Indication |
|----------------------------------|--------------------------------|
| 200 $\mu\text{v}$                | 198.3 to 201.7 $\mu\text{v}$   |
| 400 $\mu\text{v}$                | 398.1 to 401.9 $\mu\text{v}$   |
| 600 $\mu\text{v}$                | 597.9 to 602.1 $\mu\text{v}$   |
| 800 $\mu\text{v}$                | 797.7 to 802.3 $\mu\text{v}$   |
| 1000 $\mu\text{v}$               | 997.5 to 1002.5 $\mu\text{v}$  |

- f. While the Model 735A is in the 0-1000  $\mu\text{v}$  ( $\Delta$ ) position and the MICROVOLT control is at 1000  $\mu$  volts, place a 146 ohm  $\pm 1/2\%$ , 1/2 w resistor (-hp- Part No. 0727-0379) across the Model 735A OUTPUT.
- g. The differential voltmeter should indicate 0.495 to 0.505 millivolts  $\pm 1/2$  the variation from 1 millivolt before the resistor was added. This verifies the Model 735A variable output impedance to be 146 ohms  $\pm 1\%$ .

5-12. ADJUSTMENT AND CALIBRATION PROCEDURE.

5-13. The following is a complete Adjustment and Calibration Procedure for the Model 735A DC Transfer Standard. These operations should be conducted only after it has previously been established by the Performance Checks, Paragraph 5-5, that the Model 735A is in need of adjustment. Indiscriminate adjustment of the internal controls simply to "refine" settings, may actually cause more difficulty. If the procedures outlined below do not rectify any discrepancy which may exist, and all connections and settings have been rechecked, refer to Paragraph 5-15, Troubleshooting Techniques, for possible cause and recommended corrective action.

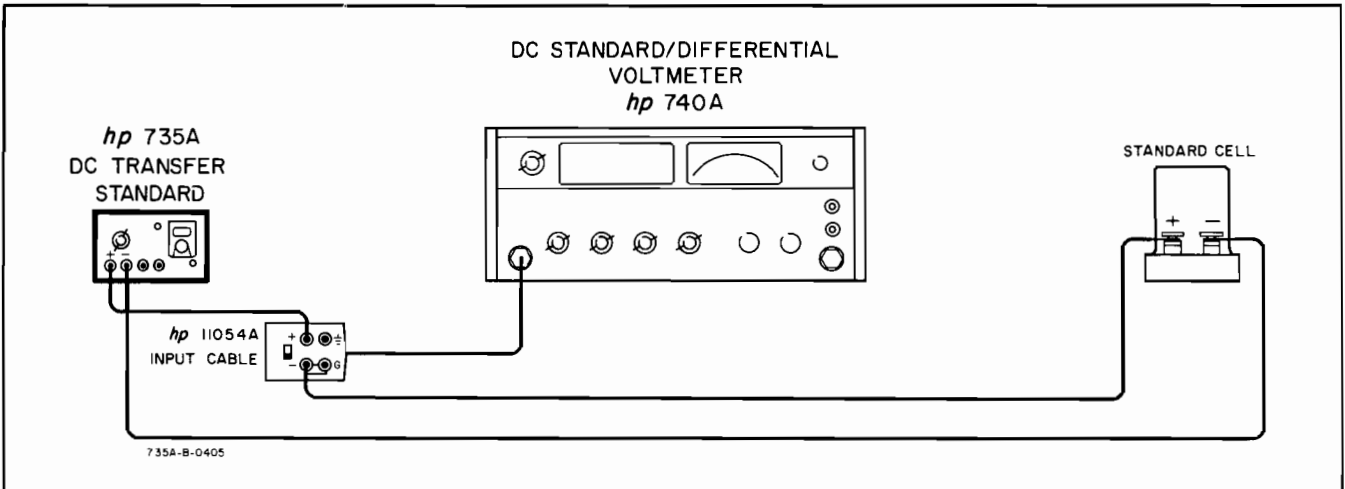
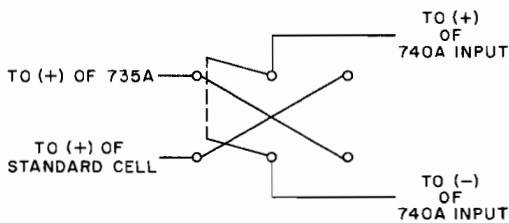


Figure 5-3. Adjustment and Calibration Test Setup

5-14. CALIBRATION PROCEDURE.

NOTE

The -hp- Model 740A Differential Voltmeter must read in a positive direction. Connect the positive terminal of the higher voltage output (either the Standard Cell or the Model 735A) to the positive input terminal of the 740A. A copper knife blade Type Switch, Leeds and Northrup No. 3294, may be used for quick disconnect and polarity reversal. (Connect as shown below.)



- a. Set the selector switch and microvolt control of the Model 735A to 1.019 V + 1000  $\mu$ v.
- b. Connect the 735A as shown in Figure 5-3 using a saturated standard cell and a Differential Voltmeter (-hp- Model 740A). The positive OUTPUT terminal of the 735A must be connected to the positive terminal of the 740A.
- c. Set the differential voltmeter on the 100 mv range.
- d. Bring A2R5 (front panel CAL adjust) to the center of its range. Adjust A2R2, designated coarse cal on the top cover of the front shield, for a differential voltmeter reading of 1.020 - Standard Cell voltage. (Fine adjustment may be accomplished with A2R5 front panel CAL adjust.)

- e. Set Model 735A to 1.018 v + 1000  $\mu$ v  $\Delta$ .
- f. Set the 740A Differential Voltmeter to the 100 mv range.
- g. Adjust A2R9 (designated 1.018 v on the bottom cover of front shield) for a reading of 1.019 v - Standard Cell voltage.
- h. Set 735A to 1.019 + 000  $\mu$ v.
- j. Adjust 1 mv (A2R6) to obtain same reading on  $\Delta$  vm as in (g).
- k. Set the 740A Differential Voltmeter to the 100 mv range and reverse polarity of input leads.
- m. Set 735A to 1.000 v.
- n. Adjust A2R8 for a reading on the 740A of Standard Cell - 1.000 v.
- p. Final adjustment: connect the 735A as in Figure 5-1 or Figure 5-2 using a calibrated saturated Standard Cell and a 419A Null Voltmeter or 740A Differential Voltmeter.
- q. Set the Model 735A to the exact voltage of the Saturated Standard Cell as certified by the National Bureau of Standards (1 ppm).
- r. Adjust the CAL potentiometer on the front panel of the 735A for a null on the 3 microvolt range of the 419A or the 740A on the 1 mv ranging using all sensitivity controls. (This tends to correct the possible error of the 740A and affects the first three positions of the 735A Function switch.)
- s. Check the 0 - 1000 microvolt position of the function switch as described in Paragraph 5-11 steps a through e. If voltages are within limits, do not readjust A2R6 (1 mv).

5-15. **TROUBLESHOOTING TECHNIQUES.**

5-16. This section contains procedures designed to

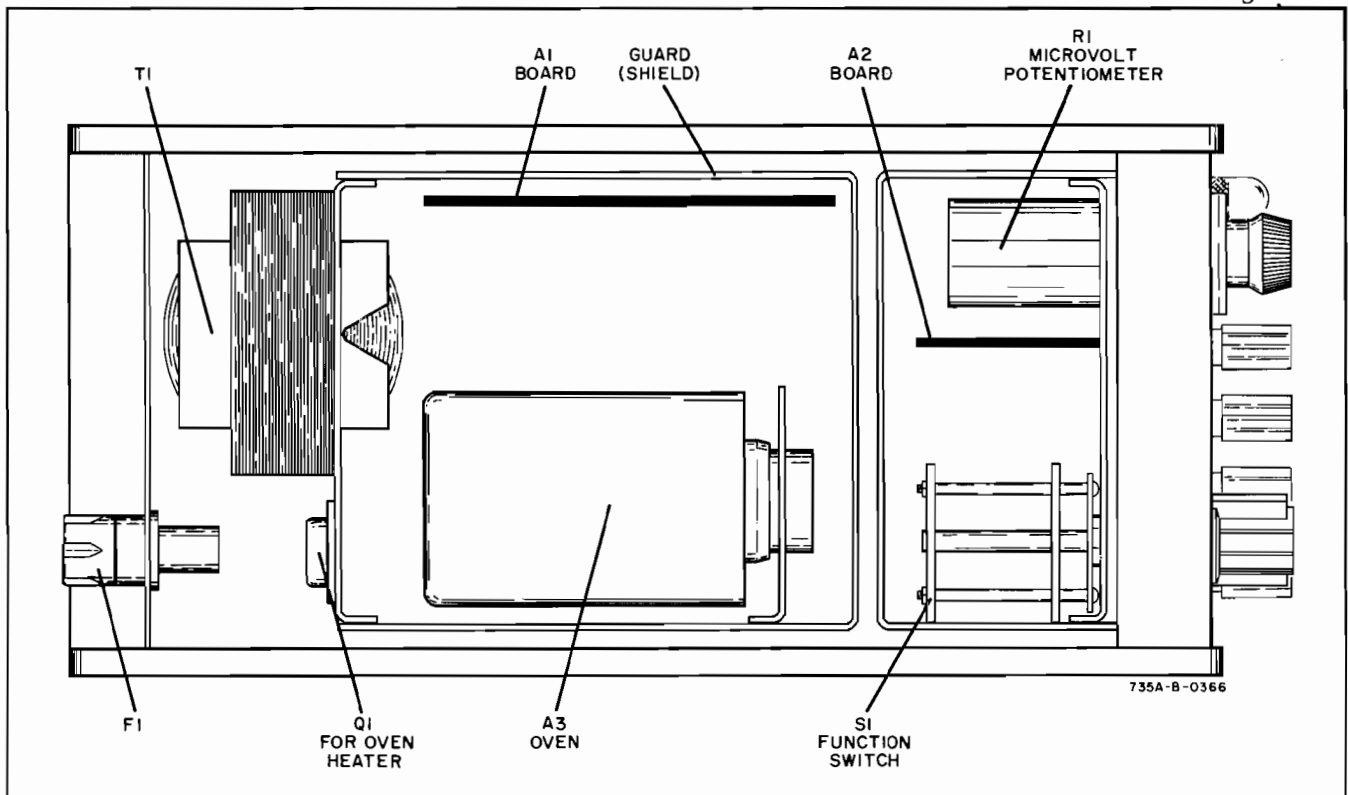


Figure 5-4. Top View

assist in the isolation of malfunctions. These procedures are based on an analysis of the instrument circuit. These operations should be undertaken only after it has been established that the difficulty cannot be eliminated by the Adjustment and Calibration Procedure, Paragraph 5-12. An investigation should also be conducted to insure that the trouble is not a result of conditions external to the Model 735A.

5-17. Conduct a visual check of the Model 735A for possible burned or loose components, loose connections, or any other obvious conditions which might suggest a source of trouble. (Component location is shown in Figure 5-4. Top View.)

5-18. Table 5-3 contains a summary of the front panel symptoms which may be encountered. It should be used in initial efforts to select a starting point for troubleshooting operations.

5-19. Table 5-4 contains procedures which may be used as a guide in isolating malfunctions. These steps describe the normal conditions which should be encountered during the checks outlined.

5-20. The tests outlined in Table 5-4 are not designed to check all circuit parameters, rather, only to localize the malfunction. Therefore, it is quite possible that additional measurements will be required to completely isolate the problem. The voltage values described in Table 5-4 and Figure 5-9 are based on the Model 735A output set to  $1.019 \text{ V} + (\Delta)$ , and MICROVOLTS set to  $500 \mu\text{v}$ .

#### 5-21. SERVICING THE ETCHED CIRCUIT BOARDS.

5-22. The -hp- Model 735A has two etched circuit boards. Figures 5-6 and 5-7 show these boards and their components. Use caution when removing them to avoid damaging mounted components. The -hp- part number of the assembly is etched on the exterior of the circuit board to identify it. Refer to Section VI for -hp- part number information.

5-23. The etched circuit boards are a plated-through type. The electrical connection between sides of the boards is made by a layer of metal plated through the component holes. When working on these boards, observe the following general rules.

- a. Use a low-heat (25 to 50 watts) small-tip soldering iron, and a small diameter rosin core solder.
- b. Circuit components can be removed by placing the soldering iron on the component lead on either side of the board, and pulling up on lead. If a component is obviously damaged, clip leads as close to component as possible and then remove. Excess heat can cause the circuit and board to separate, or cause damage to the component.
- c. Component lead hole should be cleaned with a toothpick or other such device before inserting new lead.

- d. To replace components, shape new leads and insert them in holes. Reheat with iron and add solder as required to insure a good electrical connection.
- e. Clean excess flux from the connection and adjoining area.
- f. To avoid surface contamination of the printed circuit, clean with weak solution of warm water and mild detergent after repair. Rinse thoroughly with clean water. When completely dry, spray lightly with Krylon (#1302 or equivalent).

**5-24. REMOVAL OF OVEN.**

5-25. The components inside the oven are not separately replaceable. If the oven circuitry is not operating properly, the entire oven must be replaced. Use the following procedure for removal and replacement of the oven.

- a. Remove top cover of the instrument by removing one Phillips-head screw at the rear of the top cover; slide the top cover toward the rear and lift.
- b. Remove left (facing the front of the instrument) side cover by removing four Phillips-head screws.
- c. Remove top cover of rear shield by removing two screws.
- d. Remove the bottom screw, holding the oven bracket, located on the left side of the rear shield. Loosen the top screw slightly and turn the oven in a vertical position using the oven bracket as a swivel.
- e. Secure the oven mount by tightening the top screw.
- f. While holding the end of the bracket, gently pull oven from socket without disturbing the wire connected to the socket.

- g. For replacement of the oven, use the reverse order of this procedure.

**5-26. REMOVAL OF Q1(HEATER TRANSISTOR).**

- a. Follow the procedure contained in Paragraph 5-25, steps a through e.
- b. Remove the transistor socket from the transistor taking care not to damage the wire connections.
- c. With an offset screwdriver (90°), remove the two screw-headed bolts retaining the transistor. (Observe the position of insulator and lock washers so that they may be replaced in the reverse order of disassembly.)

**CAUTION**

BEFORE REPLACEMENT OF THE TRANSISTOR, CHECK THE CONDITION OF THE LARGE INSULATOR BETWEEN THE TRANSISTOR AND THE SIDE OF THE SHIELD. IF NOT IN GOOD CONDITION, REPLACE. COVER BOTH SIDES OF INSULATOR WITH SILICON GREASE (DOW CORNING 5 COMPOUND) BEFORE REPLACING IN THE INSTRUMENT.

- d. Use the reverse order of this procedure for replacement of transistor. (See Figure 5-5 for order of assembly.)

**CAUTION**

WHEN TIGHTENING THE NUT WHERE THE BLUE WIRE IS ATTACHED, BE SURE THAT THE SOLDER LUG DOES NOT TOUCH THE CHASSIS OR ANOTHER LUG.

Table 5-3. Troubleshooting Summary

| Trouble  | Possible Cause  |
|--|---|
| Front panel oven light off.                        | Check power cord, fuse, DS1, Q1 (mounted on inner chassis).   |
| Front panel oven light does not dim.               | Check oven voltage pins 1, 2, 3, 4, and 9. If OK, check A1Q1, A1Q2, Q1 and oven heater pins 11 and 12. (If oven is defective, replace entire oven.) |
| All outputs unstable over period of time.          | Check oven heater circuit and voltage regulator circuits. If circuits outside the oven are OK, then replace oven.                                   |
| One function output fails, all others are correct. | Check portion of output voltage divider used only in this function. (See Figure 5-8 for location of components on the switch.)                      |
| All functions fail to operate properly.            | Refer to Table 5-4.   |

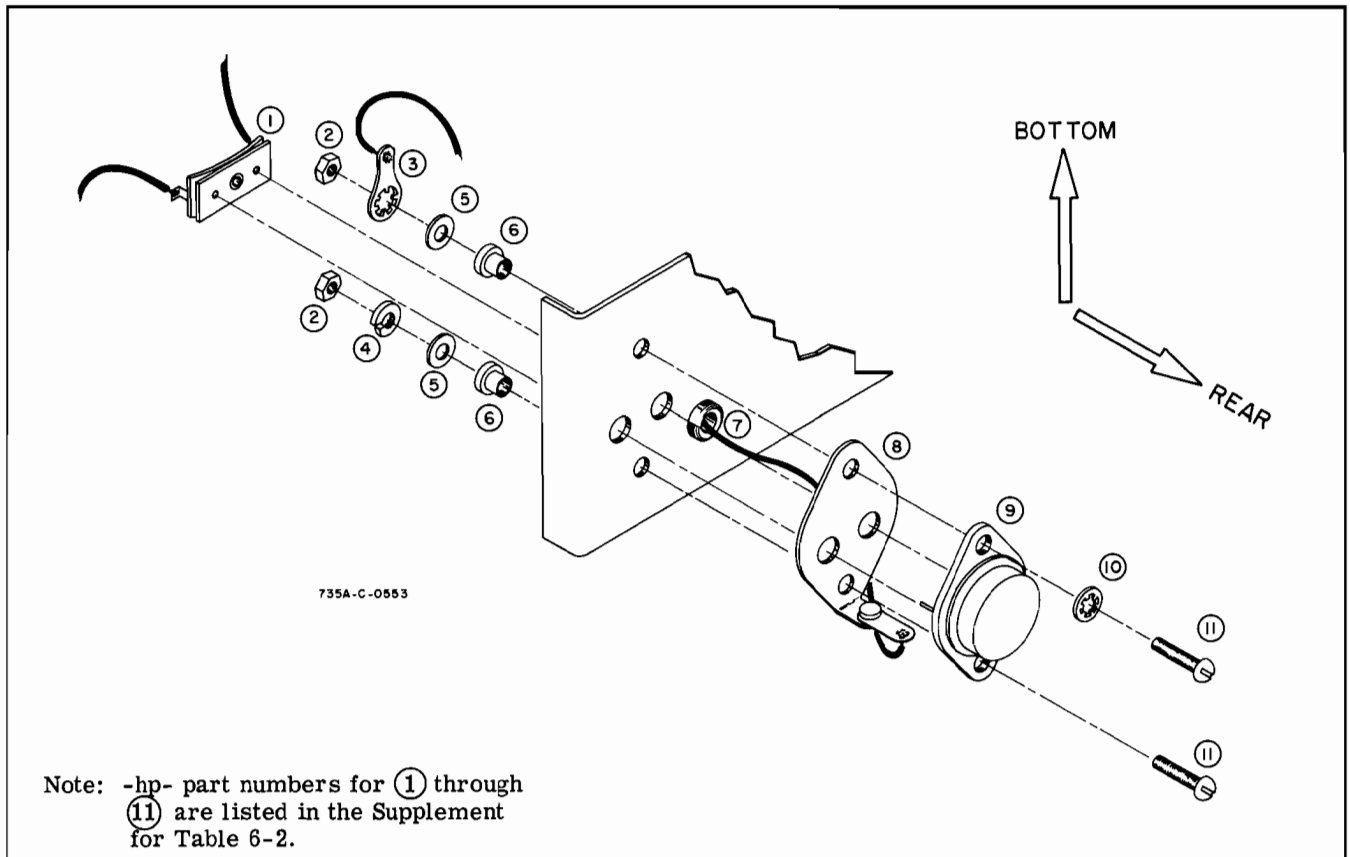


Figure 5-5. Transistor Mounting

Table 5-4. Troubleshooting Procedures

| <p>Use negative output terminal as common for all voltage measurements except in step (3). In step (3) use the junction as common and negative output as high or reverse polarity of the instrument.</p> <p>1 Measure the dc voltage levels at the pins indicated below. DC voltage levels should be as specified:</p> <p style="margin-left: 40px;">A Pin 6, A3: +12 v</p> <p style="margin-left: 40px;">B Pin 7, A3: 5.91 v</p> <p>If voltage levels are correct, proceed to (2). If not, go directly to (4).</p> <p>2 Measure the dc voltage at the junction of R5 and R6 on the function switch. DC level should be 1.019 v. If correct, proceed to (3). If not, check A2R1 - A2R5, and R5 on function switch.</p> <p>3 Measure the dc voltage at the junction of R6 and R7 on the function switch. DC level should be 0.5 mv. If not, check A2R6 and R7; MICROVOLTS control adjustment and R7 and R8 on the function switch.</p> | <p>4 Measure the dc voltage levels at the points indicated below. DC levels should be as specified. If not, check the parameters listed.</p> <table border="1" style="width: 100%; border-collapse: collapse; margin: 10px 0;"> <thead> <tr> <th style="text-align: center;">Location</th> <th style="text-align: center;">DC Level</th> <th style="text-align: center;">Possible Malfunction</th> </tr> </thead> <tbody> <tr> <td>A Jct of A1CR4 and A1C1</td> <td style="text-align: center;">+36 v</td> <td>A1CR3, A1CR4, A1R1 and T1</td> </tr> <tr> <td>B Jct of A1R4 and A1CR5</td> <td style="text-align: center;">+12.7 v</td> <td>A1C1, A1R2 and A1CR5</td> </tr> <tr> <td>C Jct of A1CR2 and A1R3</td> <td style="text-align: center;">-25 v</td> <td>A1CR5, A1CR2, A1R1 and T1</td> </tr> <tr> <td>D Jct of A1R4 and A1CR6</td> <td style="text-align: center;">-12.7 v</td> <td>A1R3, A1R4, A1C2 and A1CR6</td> </tr> </tbody> </table> <p>If all of the above are correct, proceed to 5 .</p> <p>5 Measure the dc voltage level at pin 4, A3 (base of A1Q1). DC level should be + 1 v. If correct, proceed to (7). If incorrect, go directly to (8).</p> | Location                   | DC Level | Possible Malfunction | A Jct of A1CR4 and A1C1 | +36 v | A1CR3, A1CR4, A1R1 and T1 | B Jct of A1R4 and A1CR5 | +12.7 v | A1C1, A1R2 and A1CR5 | C Jct of A1CR2 and A1R3 | -25 v | A1CR5, A1CR2, A1R1 and T1 | D Jct of A1R4 and A1CR6 | -12.7 v | A1R3, A1R4, A1C2 and A1CR6 |
|---|---|----------------------------|----------|----------------------|-------------------------|-------|---------------------------|-------------------------|---------|----------------------|-------------------------|-------|---------------------------|-------------------------|---------|----------------------------|
| Location  | DC Level  | Possible Malfunction       |          |                      |                         |       |                           |                         |         |                      |                         |       |                           |                         |         |                            |
| A Jct of A1CR4 and A1C1   | +36 v   | A1CR3, A1CR4, A1R1 and T1  |          |                      |                         |       |                           |                         |         |                      |                         |       |                           |                         |         |                            |
| B Jct of A1R4 and A1CR5   | +12.7 v   | A1C1, A1R2 and A1CR5       |          |                      |                         |       |                           |                         |         |                      |                         |       |                           |                         |         |                            |
| C Jct of A1CR2 and A1R3   | -25 v   | A1CR5, A1CR2, A1R1 and T1  |          |                      |                         |       |                           |                         |         |                      |                         |       |                           |                         |         |                            |
| D Jct of A1R4 and A1CR6   | -12.7 v   | A1R3, A1R4, A1C2 and A1CR6 |          |                      |                         |       |                           |                         |         |                      |                         |       |                           |                         |         |                            |



Table 5-4. Troubleshooting Procedures (Cont'd)

| <p>⑥ Check the transistor bias levels for A1Q1 - A1Q4 as provided in Figure 5-5. If correct, proceed to ⑦. If correct, replace faulty component.</p> <p>⑦ Measure the dc voltages at the points indicated below. DC levels should be as prescribed. If not, check the components listed.</p> | <table border="1"> <thead> <tr> <th>Location</th> <th>DC Level</th> <th>Possible Malfunction</th> </tr> </thead> <tbody> <tr> <td>Pin 6, A3</td> <td>12.4 v</td> <td>A3Q4 and A3CR1</td> </tr> <tr> <td>Pin 5, A3</td> <td>13.4 v</td> <td>A3Q3</td> </tr> </tbody> </table>  | Location       | DC Level             | Possible Malfunction | Pin 6, A3 | 12.4 v | A3Q4 and A3CR1 | Pin 5, A3 | 13.4 v | A3Q3 |
|--|---|----------------|----------------------|----------------------|-----------|--------|----------------|-----------|--------|------|
|  | Location  | DC Level       | Possible Malfunction |                      |           |        |                |           |        |      |
| Pin 6, A3  | 12.4 v  | A3Q4 and A3CR1 |                      |                      |           |        |                |           |        |      |
| Pin 5, A3  | 13.4 v  | A3Q3           |                      |                      |           |        |                |           |        |      |
|  | <p>⑧ To check oven control operation, proceed as follows. Disconnect instrument power cord for approximately 30 seconds; then reapply line power. Oven lamp (front panel) should come on brightly for approximately 15 seconds; then momentarily extinguish, and re-illuminates to a lesser brilliance. This indication verifies proper oven control.</p> |                |                      |                      |           |        |                |           |        |      |

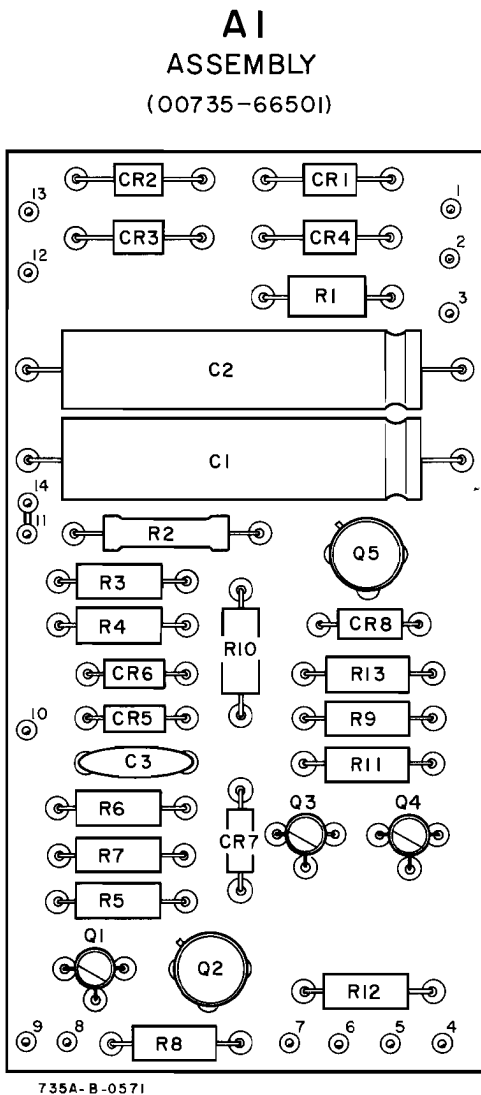


Figure 5-1. A1 Component Location

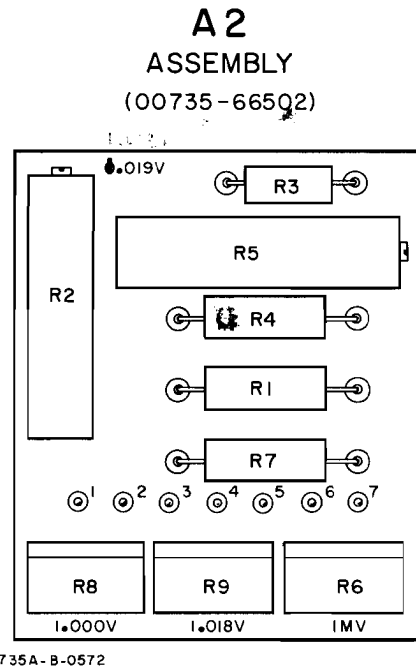


Figure 5-7. A2 Component Location

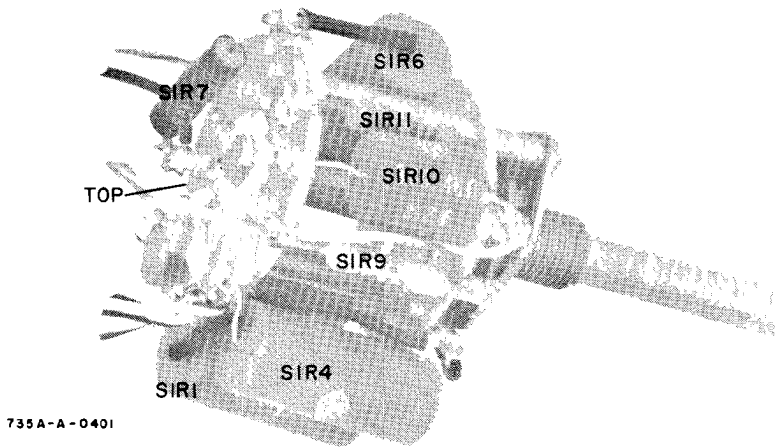
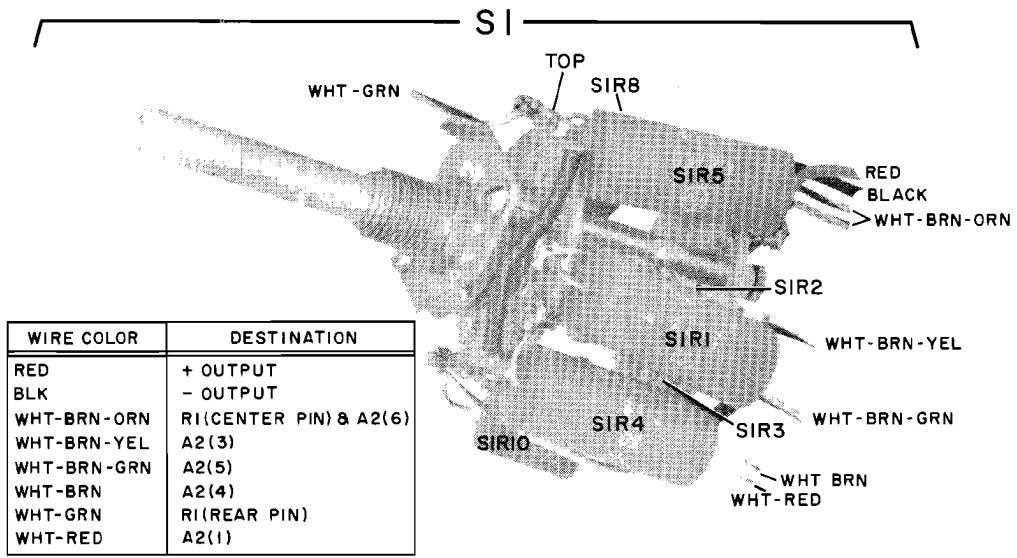
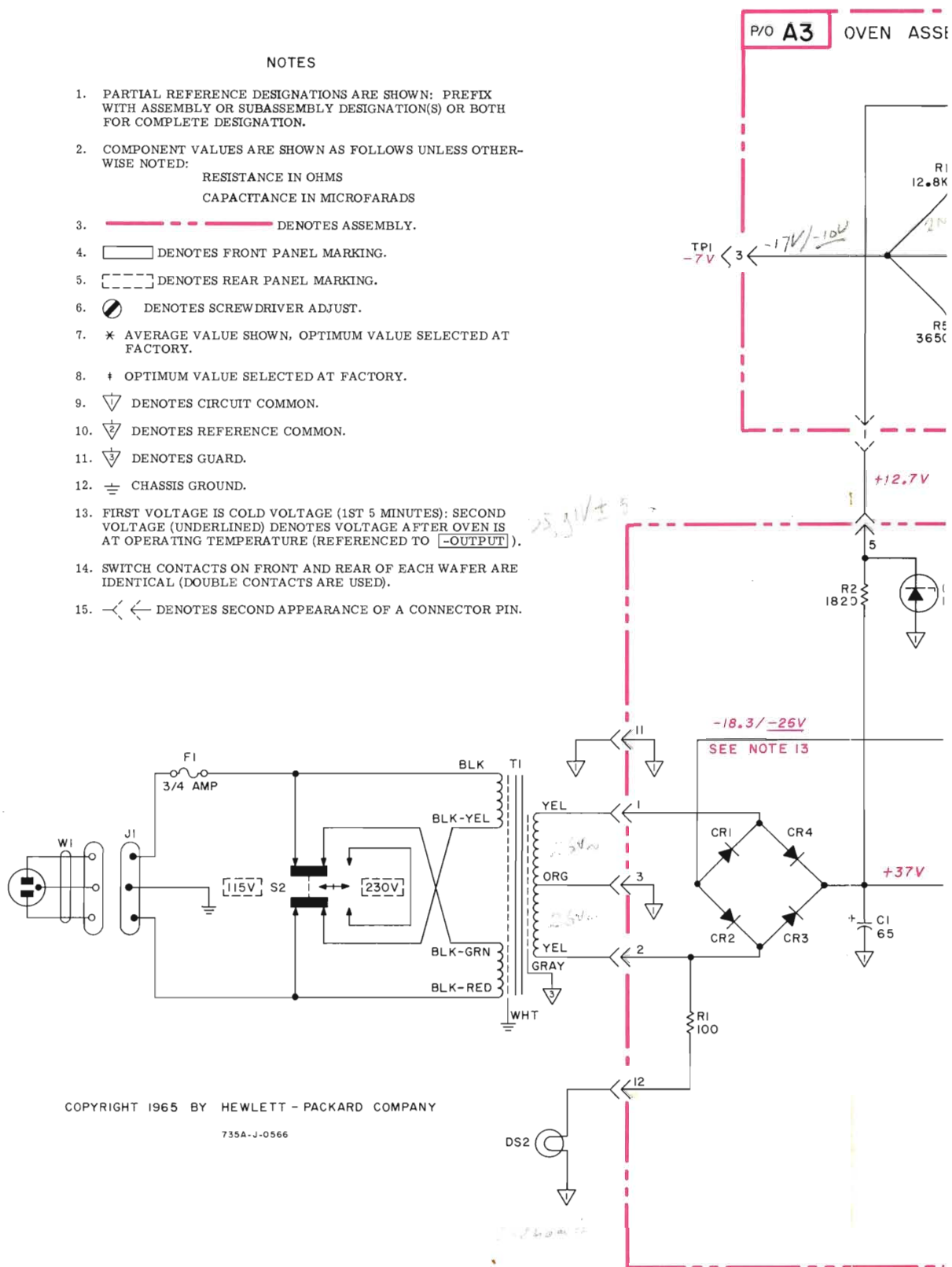


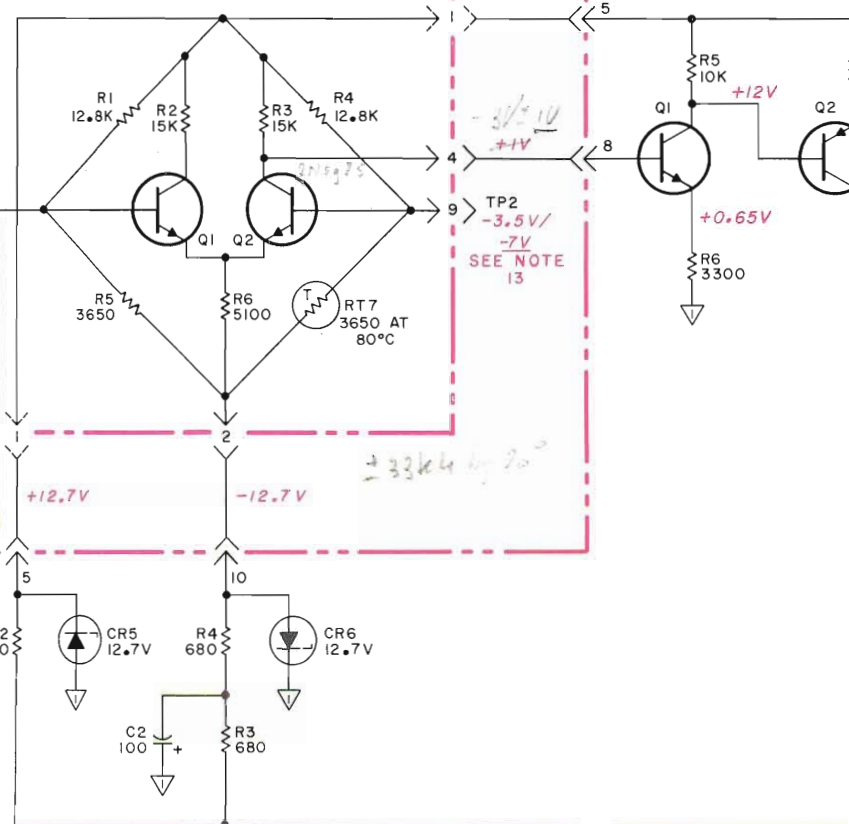
Figure 5-8. S1 Component Location

NOTES

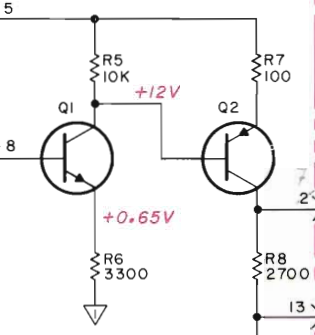
1. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN: PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
2. COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED:  
RESISTANCE IN OHMS  
CAPACITANCE IN MICROFARADS
3.        DENOTES ASSEMBLY.
4.        DENOTES FRONT PANEL MARKING.
5.        DENOTES REAR PANEL MARKING.
6.    DENOTES SCREWDRIVER ADJUST.
7. \* AVERAGE VALUE SHOWN, OPTIMUM VALUE SELECTED AT FACTORY.
8. † OPTIMUM VALUE SELECTED AT FACTORY.
9. ▽ DENOTES CIRCUIT COMMON.
10. ▽ DENOTES REFERENCE COMMON.
11. ▽ DENOTES GUARD.
12. ≡ CHASSIS GROUND.
13. FIRST VOLTAGE IS COLD VOLTAGE (1ST 5 MINUTES); SECOND VOLTAGE (UNDERLINED) DENOTES VOLTAGE AFTER OVEN IS AT OPERATING TEMPERATURE (REFERENCED TO -OUTPUT).
14. SWITCH CONTACTS ON FRONT AND REAR OF EACH WAFER ARE IDENTICAL (DOUBLE CONTACTS ARE USED).
15.    DENOTES SECOND APPEARANCE OF A CONNECTOR PIN.



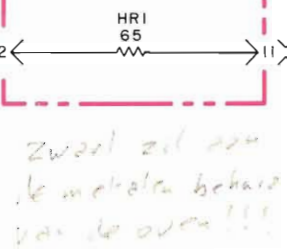
OVEN ASSEMBLY



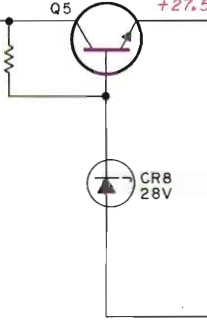
A1 POWER SUPPLY



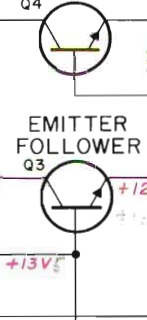
P/O A3



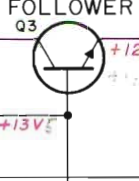
PRE-REGULATOR



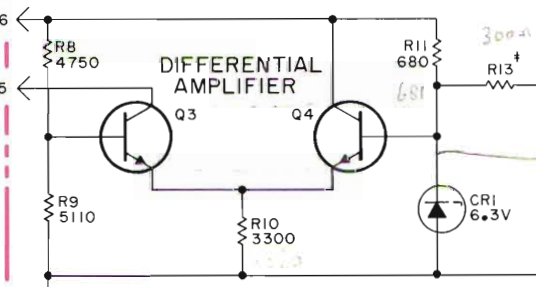
SERIES REGULATOR



EMITTER FOLLOWER

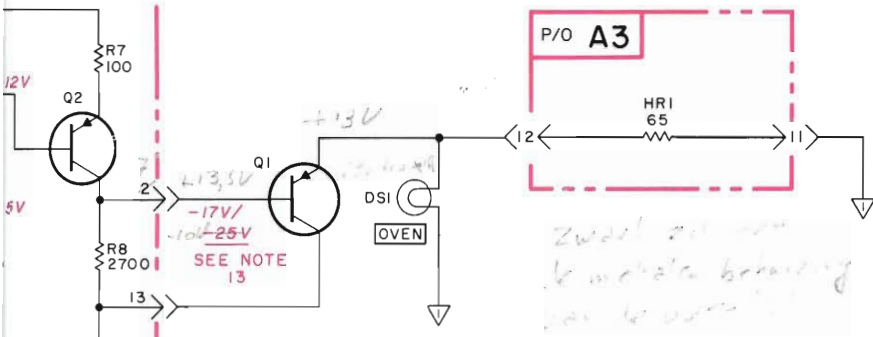


P/O A3 OVEN ASSEMBLY

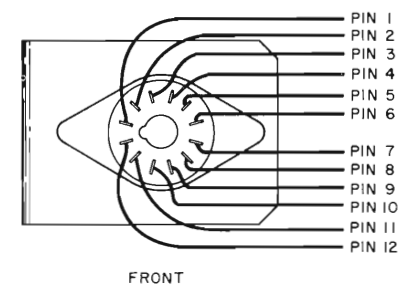


746 - 6V3  
560 - 6V3

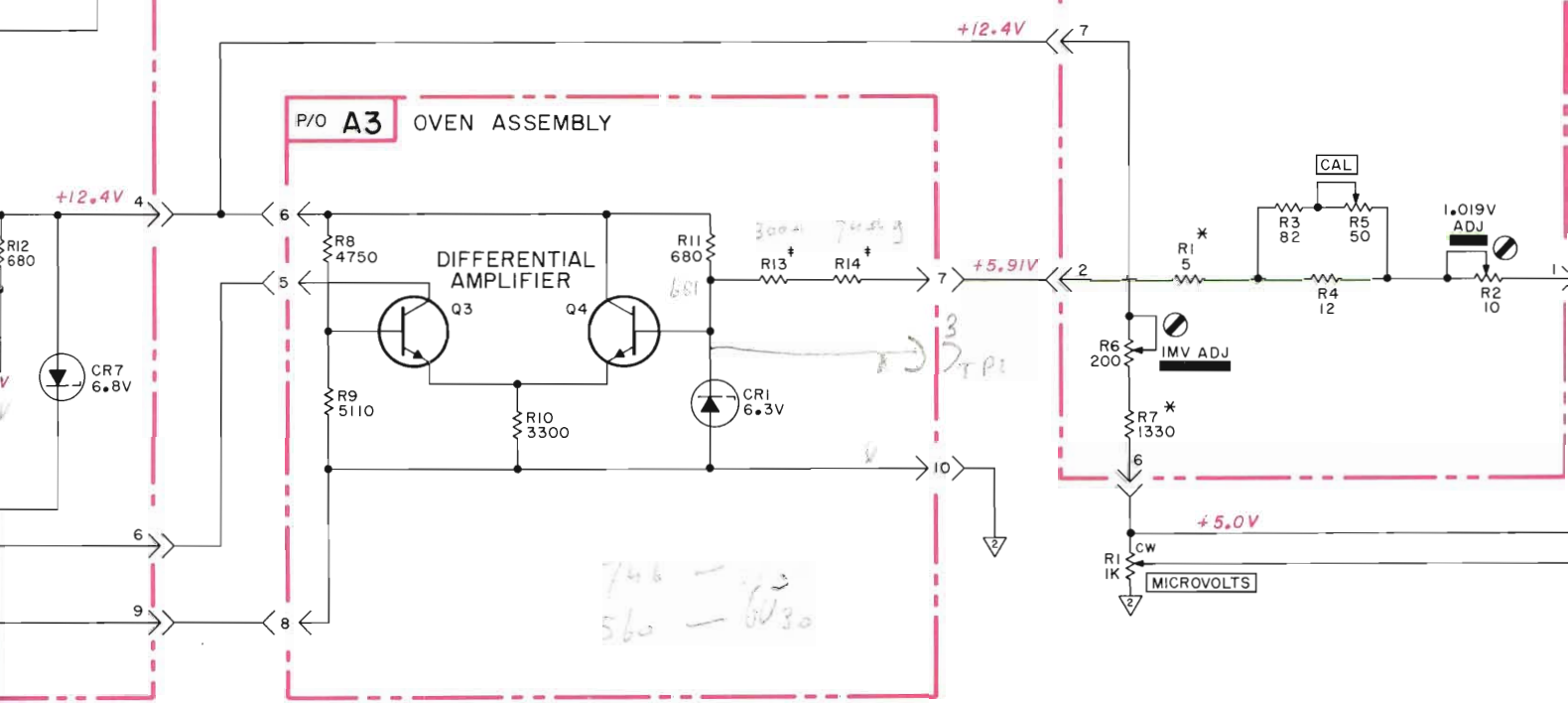
R SUPPLY



OVEN MOUNTING BRACKET WITH SOCKET



P/O A2 VOLTAGE DIVIDER

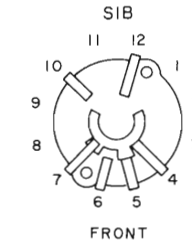
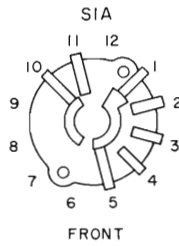
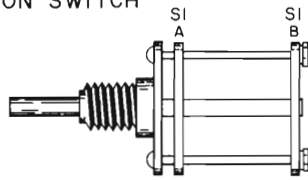
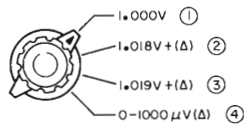


OPEN  
MOUNTING BRACKET  
SOCKET

- PIN 1 WHT-BLK-RED
- PIN 2 WHT-BLK-VIO
- PIN 3 NC (TEST POINT 1)
- PIN 4 WHT-GRN
- PIN 5 WHT-BRN-GRN
- PIN 6 WHT-BRN-RED
- PIN 7 WHT-RED
- PIN 8 WHT-BLK-BRN
- PIN 9 NC (TEST POINT 2)
- PIN 10 WHT-BLK
- PIN 11 BLK
- PIN 12 YEL

FRONT

S1  
FUNCTION SWITCH



VOLTAGE DIVIDER

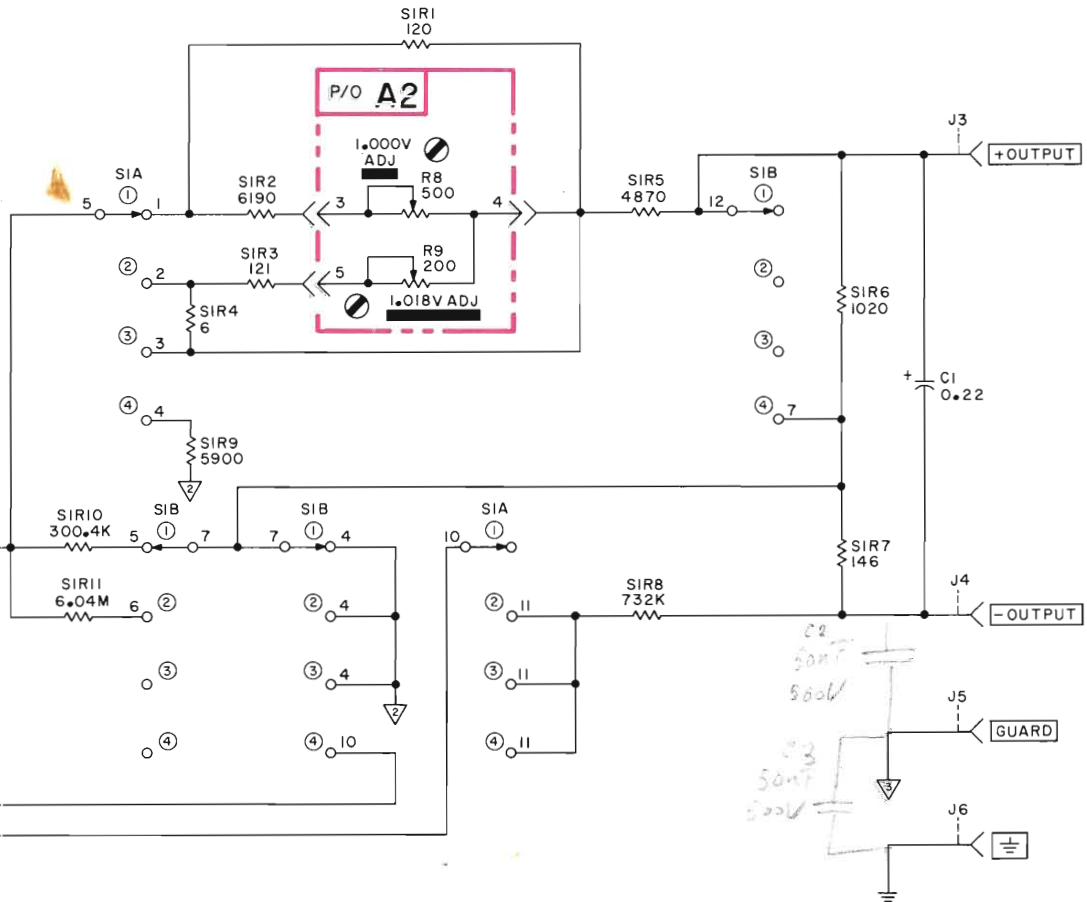
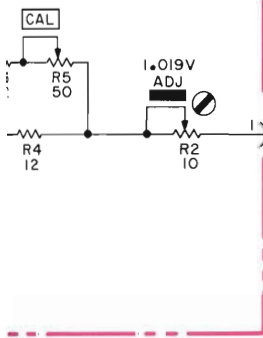
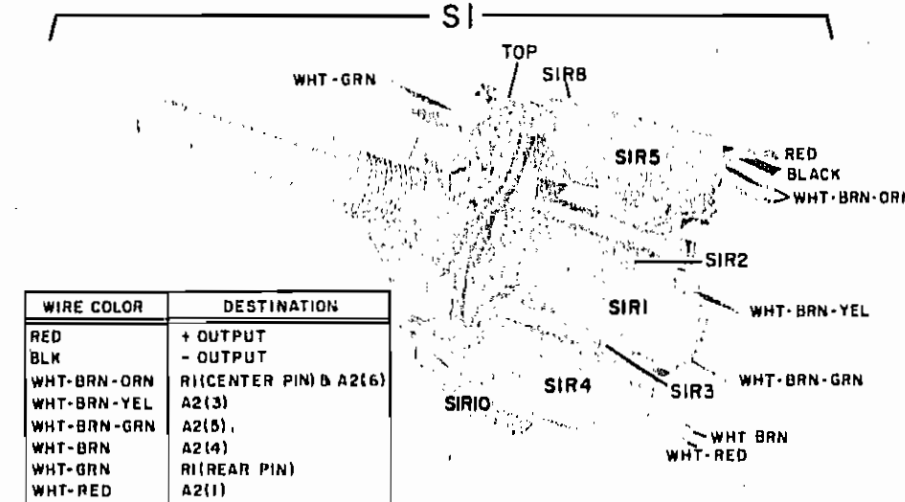


Figure 5-9. 735A Schematic Diagram  
5-9/5-10



| WIRE COLOR  | DESTINATION            |
|-------------|------------------------|
| RED         | + OUTPUT               |
| BLK         | - OUTPUT               |
| WHT-BRN-ORN | R1(CENTER PIN) & A2(6) |
| WHT-BRN-YEL | A2(3)                  |
| WHT-BRN-ORN | A2(5)                  |
| WHT-BRN     | A2(4)                  |
| WHT-GRN     | R1(REAR PIN)           |
| WHT-RED     | A2(1)                  |

- NOTES
- PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
  - COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.  
RESISTANCE IN OHMS  
CAPACITANCE IN MICROFARADS
  - DENOTES ASSEMBLY.
  - DENOTES FRONT PANEL MARKING.
  - DENOTES REAR PANEL MARKING.
  - ⊖ DENOTES SCREWDRIVER ADJUST.
  - <sup>AV</sup> AVERAGE VALUE SHOWN, OPTIMUM VALUE SELECTED AT FACTORY.
  - <sup>OV</sup> OPTIMUM VALUE SELECTED AT FACTORY.
  - ▽ DENOTES CIRCUIT COMMON.
  - ▽ DENOTES REFERENCE COMMON.
  - ▽ DENOTES GUARD.
  - ⊥ CHASSIS GROUND.
  - FIRST VOLTAGE IS COLD VOLTAGE (157 5 MINUTES); SECOND VOLTAGE (UNDERLINED) DENOTES VOLTAGE AFTER OVEN IS AT OPERATING TEMPERATURE (REFERENCED TO C-OUTPUT). VOLTAGES (EXCEPT AT A3 PIN 7) MAY VARY ±5%.
  - SWITCH CONTACTS ON FRONT AND REAR OF EACH WAFER ARE IDENTICAL (DOUBLE CONTACTS ARE USED).
  - ⊥ DENOTES SECOND APPEARANCE OF A CONNECTOR PIN.

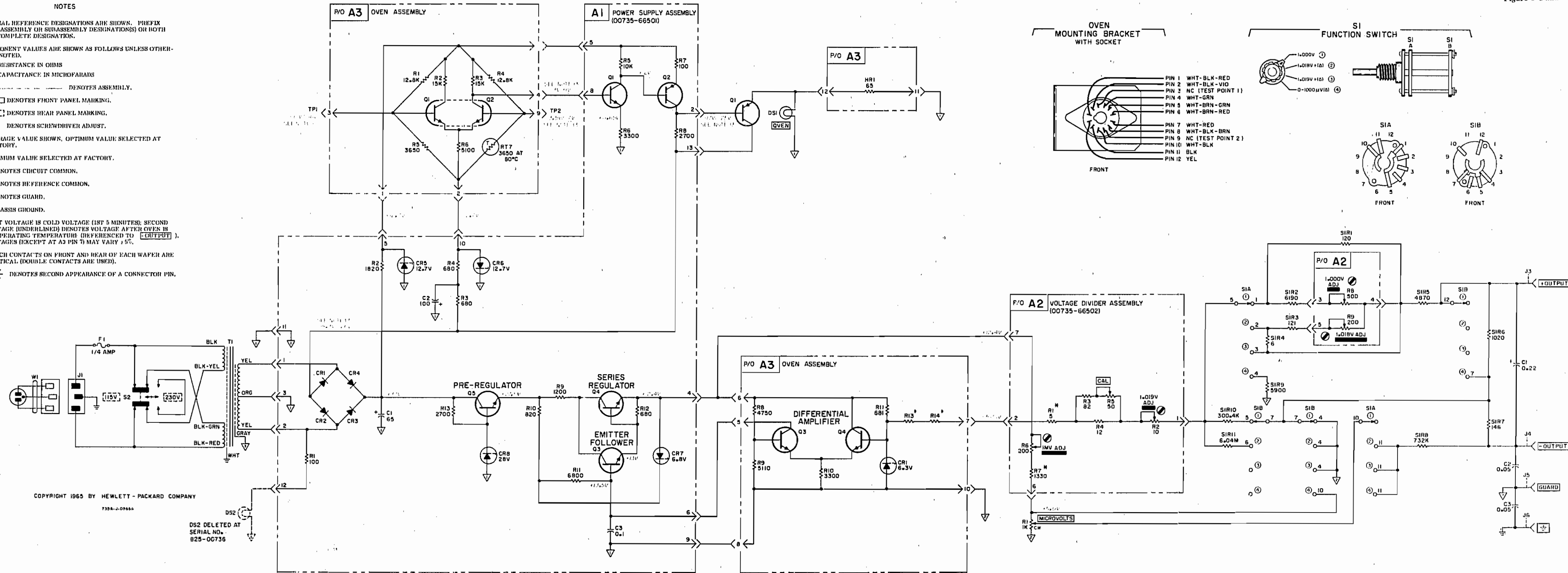


Figure 5-8. S1 Component Location

## SECTION VI REPLACEABLE PARTS

### 6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. Table 6-1 lists parts in alphabetic order of their reference designators and indicates the description and -hp- part number of each part, together with any applicable notes. Table 6-2 lists parts in alphabetic order of their -hp- part number and provides the following information on each part:

- a. Description of the part. (See list of abbreviations below.)
- b. Typical manufacturer of the part in a five-digit code. (See Appendix A for list of Manufacturers.)
- c. Manufacturer's part number.
- d. Total quantity used in the instrument (TQ column).

6-3. Miscellaneous parts are listed at the end of Table 6-1.

### 6-4. ORDERING INFORMATION.

6-5. To obtain replacement parts, address order or inquiry to your local Hewlett-Packard Field Office. (See Appendix B for list of office locations.) Identify parts by their Hewlett-Packard part numbers.

### 6-6. NON-LISTED PARTS.

6-7. To obtain a part that is not listed, include:

- a. Instrument model number.
- b. Instrument serial number.
- c. Description of the part.
- d. Function and location of the part.

#### DESIGNATORS

|                          |                      |                        |  |
|--------------------------|----------------------|------------------------|--|
| A = assembly             | F = fuse             | P = plug               | V = vacuum tube, neon bulb, photocell etc. |
| B = motor                | FL = filter          | Q = transistor         | W = cable                                  |
| BT = battery             | HR = heater          | QCR = transistor-diode | X = socket                                 |
| C = capacitor            | J = jack             | R = resistor           | XDS = lampholder                           |
| CR = diode               | K = relay            | RT = thermistor        | XF = fuseholder                            |
| DL = delay line          | L = inductor         | S = switch             | Z = network                                |
| DS = lamp                | M = meter            | T = transformer        |  |
| E = misc electronic part | MP = mechanical part | TC = thermocouple      |  |

#### ABBREVIATIONS

|                                       |   |   |  |
|---------------------------------------|---|---|--|
| Ag = silver                           | ID = inside diameter  | ns = nanosecond (s) = 10 <sup>-9</sup>  | SPDT = single-pole double-throw  |
| Al = aluminum                         | imp = impregnated   | nsr = not separately replaceable  | SPST = single-pole single-throw  |
| amp = ampere (s)                      | in = incandescent   |   | Ta = tantalum  |
| Au = gold                             | ins = insulation (ed)                                       |   | TiO <sub>2</sub> = titanium dioxide  |
| C = capacitor                         | K = kilohm (s) = 10 <sup>+3</sup>                           | obd = order by description  | tog = toggle   |
| cer = ceramic                         | Kc = kilocycle (s) = 10 <sup>+3</sup>                       | OD = outside diameter   | tol = tolerance  |
| coef = coefficient                    | L = inductor  | p = peak  | trim = trimmer   |
| com = common                          | lin = linear taper  | pc = printed circuit  | TSTR = transistor  |
| comp = composition                    | log = logarithmic taper                                     | pf = picofarad (s) = 10 <sup>-12</sup>  | v = volt (s)   |
| conn = connection                     | m = milli = 10 <sup>-3</sup>                                | piv = peak inverse voltage  | vacw = alternating current working volt (s)                                      |
| cps = cycles per second               | ma = milliampere (s) = 10 <sup>-3</sup>                     | p/o = part of   | var = variable   |
| dep = deposited                       | Mc = megacycle (s) = 10 <sup>+6</sup>                       | pos = position (s)  | vdw = direct current working volt (s)  |
| DPDT = double-pole double-throw       | meg = megohm (s) = 10 <sup>+6</sup>                         | pot = potentiometer   | w = watt (s)   |
| DPST = double-pole single-throw       | met flm = metal film  | p-p = peak-to-peak  | w/ = with  |
| elect = electrolytic                  | mfr = manufacturer  | prec = precision (temperature coefficient, long term stability, and/or tolerance) | w/w = reverse working voltage  |
| encap = encapsulated                  | mtg = mounting  |   | w/o = without  |
| f = farad (s)                         | μ = micro = 10 <sup>-6</sup>                                | R = resistor  | ww = wirewound   |
| FET = field effect transistor         | my = Mylar (®)  | Rh = rhodium  |  |
| fxd = fixed                           | na = nanoampere (s) = 10 <sup>-9</sup>                      | rms = root-mean-square  | * = optimum value selected at factory, average value shown (part may be omitted) |
| GaAs = gallium arsenide               | NC = normally closed  | rot = rotary  | ** = no standard type number assigned (selected or special type)                 |
| Ge = gigacycle (s) = 10 <sup>+9</sup> | Ne = neon   |   |  |
| gd = guard (ed)                       | NO = normally open  | Se = selenium   |  |
| Ge = germanium                        | NPO = negative positive zero (zero temperature coefficient) | sect = section (s)  |  |
| grd = ground (ed)                     |   | Si = silicon  |  |
| h = henry (ies)                       |   | sl = slide  |  |
| Hg = mercury                          |   |   |  |

® Dupont de Nemours



Table 6-1. Reference Designation Index

| REFERENCE DESIGNATION | -hp- PART NO.                       | DESCRIPTION  | NOTE |
|-----------------------|-------------------------------------|--|------|
| A1                    | 00735-66501<br>(Rev. B)             | Assembly: pc board includes<br>C1 thru C3                   Q1 thru Q4<br>CR1 thru CR7               R1 thru R12 |      |
| A1C1                  | 0180-0149                           | C: fxd Al elect 65 $\mu$ f +100% -10% 60 vdcw  |      |
| A1C2                  | 0180-0094                           | C: fxd Al elect 100 $\mu$ f +100% -10% 25 vdcw   |      |
| A1C3                  | 0150-0084                           | C: fxd cer 0.1 $\mu$ f +80% -20% 50 vdcw   |      |
| A1CR1-A1CR4           | 1901-0045                           | Diode: Si 100 piv  |      |
| A1CR5,A1CR6           | 1902-0031                           | Diode: breakdown 12.7 v $\pm$ 5% 400 mw  |      |
| A1CR7                 | 1902-0048                           | Diode: breakdown 6.81 v $\pm$ 5% 400 mw  |      |
| A1CR8                 | 1902-3277                           | Diode: breakdown 28 v  |      |
| A1Q1                  | 1854-0033                           | TSTR: Si NPN 2N3391  |      |
| A1Q2                  | 1853-0001                           | TSTR: Si PNP **  |      |
| A1Q3, A1Q4            | 1854-0033                           | TSTR: Si NPN 2N3391  |      |
| A1Q5                  | 1854-0039                           | TSTR: Si NPN 2N3053  |      |
| A1R1                  | 0687-1011                           | R: fxd comp 100 ohms $\pm$ 10% 1/2 w   |      |
| A1R2                  | 0757-0823                           | R: fxd prec met flm 1820 ohms $\pm$ 1% 1/2 w   |      |
| A1R3, A1R4            | 0687-6811                           | R: fxd comp 680 ohms $\pm$ 10% 1/2 w   |      |
| A1R5                  | 0687-1031                           | R: fxd comp 10 K $\pm$ 10% 1/2 w   |      |
| A1R6                  | 0687-3321                           | R: fxd comp 3300 ohms $\pm$ 10% 1/2 w  |      |
| A1R7                  | 0687-1011                           | R: fxd comp 100 ohms $\pm$ 10% 1/2 w   |      |
| A1R8                  | 0687-2721                           | R: fxd comp 2700 ohms $\pm$ 10% 1/2 w  |      |
| A1R9                  | 0687-1221                           | R: fxd comp 1200 ohms $\pm$ 10% 1/2 w  |      |
| A1R10                 | 0687-8211                           | R: fxd comp 820 ohms $\pm$ 10% 1/2 w   |      |
| A1R11                 | 0687-6821                           | R: fxd comp 6800 ohms $\pm$ 10% 1/2 w  |      |
| A1R12                 | 0687-6811                           | R: fxd comp 680 ohms $\pm$ 10% 1/2 w   |      |
| A1R13                 | 0687-2721                           | R: fxd comp 2.7 K $\pm$ 10% 1/2 w  |      |
| A2                    | 00735-66502                         | Assembly: pc board includes , R1 thru R9   |      |
| A2R1*                 | 0811-1539                           | R: fxd prec ww 5 ohms $\pm$ 1% 1/2 w   |      |
| A2R2                  | 2100-1751                           | R: var ww 10 ohms $\pm$ 10% 1 w  |      |
| A2R3                  | 0687-8201                           | R: fxd comp 82 ohms $\pm$ 10% 1/2 w  |      |
| A2R4                  | 0811-1541                           | R: fxd prec ww 12 ohms $\pm$ 1% 1/4 w  |      |
| A2R5                  | 2100-1481                           | R: var 50 ohms +20% -10% 1 w   |      |
| A2R6                  | 2100-0783                           | R: var ww 200 ohms $\pm$ 5%  |      |
| A2R7*                 | 0698-3406                           | R: fxd prec met flm 1330 ohms $\pm$ 1% 1/2 w   |      |
| A2R8                  | 2100-0740                           | R: var ww 500 ohms $\pm$ 5%  |      |
| A2R9                  | 2100-0783                           | R: var ww 200 ohms $\pm$ 5%  |      |
| A3                    | 00735-66901<br>00735-01201          | Oven (parts nsr)<br>Bracket: oven mtg<br>Socket: 12 pin oven   |      |
| C1                    | 0170-0038                           | C: fxd my 0.22 $\mu$ f $\pm$ 10% 200 vdcw  |      |
| DS1                   | 2140-0025<br>1450-0032<br>1450-0033 | Lamp: incd 28 v 0.04 amp clear bulb<br>Holder: lamp front mtg 2 terminals<br>Lamp: pilot jewel 17/32 inch long   |      |
| DS2                   | 1140-0022<br>2140-0025              | Dial: digital readout for 10-turn pot with lamp<br>Lamp only: incd 28 v 0.04 amp clear bulb                      |      |
| F1                    | 2110-0033                           | Fuse: 3/4 amp 250 v  |      |
| J1                    | 1251-0148                           | Connector: ac power cord receptacle  |      |
| J2                    |                                     | Not Assigned   |      |
| J3                    | 1510-0026                           | Assembly: binding post red (+ OUTPUT)  |      |
| J4                    | 1510-0027                           | Assembly: binding post black (- OUTPUT)  |      |
| J5, J6                | 1510-0009                           | Binding post: black (GUARD and $\pm$ )   |      |

Table 6-1. Reference Designation Index (Cont'd)

| REFERENCE DESIGNATION | -hp- PART NO. | DESCRIPTION  | NOTE |
|-----------------------|---------------|--|------|
| Q1                    | 1850-0098     | TSTR: Ge PNP **  |      |
|                       | 1200-0044     | Socket: TSTR   |      |
|                       | 00735-64101   | Insulator: anodized alum   |      |
| R1                    | 2100-1580     | R: var ww 1 K $\pm 5\%$ 1-1/2 w  |      |
| S1                    | 00735-61901   | Assembly: switch function includes<br>R1 thru R11                                  |      |
|                       | 3100-1715     | Switch: ort w/o components   |      |
| S1R1                  | 0811-1534     | R: fxd prec ww 120 ohms $\pm 0.02\%$ 1/4 w   |      |
| S1R2                  | 0757-0196     | R: fxd prec met flm 6.19 K $\pm 1\%$ 1/2 w   |      |
| S1R3                  | 0757-0799     | R: fxd prec met flm 121 ohms $\pm 1\%$ 1/2 w                                       |      |
| S1R4                  | 0811-1545     | R: fxd prec ww 6.0 ohms $\pm 0.5\%$ 1/8 w  |      |
| S1R5, S1R6            | 0811-1106     | R: set matched prec ww<br>(R5 4.870 K $\pm 0.01\%$ )<br>(R6 1.020 K $\pm 0.01\%$ ) |      |
| S1R7                  | 0811-1576     | R: fxd prec 146 ohms $\pm 1\%$ 1/4 w   |      |
| S1R8                  | 0698-3574     | R: fxd prec met flm 732 K $\pm 1\%$ 1/2 w  |      |
| S1R9                  | 0698-3536     | R: fxd prec met flm 5900 ohms $\pm 1\%$ 1/2 w                                      |      |
| S1R10                 | 0811-1535     | R: fxd prec ww 300.4 K $\pm 0.2\%$ 1/4 w   |      |
| S1R11                 | 0698-3539     | R: fxd prec met flm 6.04 meg $\pm 1\%$ 1/4 w                                       |      |
| S2                    | 3101-0033     | Switch: sl DPDT non-shorting 0.5 amp 125 vdc 3 amp<br>125 vac                      |      |
| T1                    | 9100-1325     | Transformer: power 50 to 1000 cycles   |      |
| W1                    | 8120-0078     | Assembly: cable power 7.5 feet long  |      |
| <u>MISCELLANEOUS</u>  |               |  |      |
|                       | 5060-0727     | Assembly: foot third module  |      |
|                       | 1410-0069     | Bushing: pot (CAL.)  |      |
|                       | 1410-0289     | Bushing: range switch nylon  |      |
|                       | 5000-0711     | Cover: bottom 5 x 11   |      |
|                       | 5000-0700     | Cover: side 3 x 11   |      |
|                       | 5060-0709     | Cover: top 5 x 11  |      |
|                       | 5040-0700     | Hinge: foot assembly   |      |
|                       | 1400-0084     | Holder: fuse extractor post type   |      |
|                       | 0340-0099     | Insulator: binding post front single   |      |
|                       | 0340-0100     | Insulator: binding post rear single  |      |
|                       | 0370-0104     | Knob: skirted bar 5/8 inch diam black (Function)                                   |      |
|                       | 00735-90000   | Manual: operating and service  |      |
|                       | 00735-00201   | Panel: front   |      |
|                       | 00735-00202   | Panel: rear  |      |
|                       | 00735-00602   | Shield: bottom cover 2.125 inches x 4.215 inches                                   |      |
|                       | 00735-00601   | Shield: top cover 2.125 inches x 4.215 inches                                      |      |
|                       | 00735-00603   | Shield: top cover 4.875 inches x 4.215 inches                                      |      |

Table 6-2. Replaceable Parts

| -hp- PARTNO. | DESCRIPTION  | MFR    | MFR PART NO.     | TQ |
|--------------|--|--------|------------------|----|
| 0150-0084    | C: fxd cer 0.1 $\mu$ f +80% -20% 50 vdcw                                       | 56289  | 33C41 obd        | 1  |
| 0170-0038    | C: fxd my 0.22 $\mu$ f $\pm$ 10% 200 vdcw                                      | 56289  | 148P22492        | 1  |
| 0180-0094    | C: fxd Al elect 100 $\mu$ f +100% -10% 25 vdcw                                 | 56289  | 30D107G025 DH4   | 1  |
| 0180-0149    | C: fxd Al elect 65 $\mu$ f +100% -10% 60 vdcw                                  | 56289  | Type 30D# obd    | 1  |
| 0340-0099    | Insulator: binding post front single   | 28480  | 0340-0099        | 4  |
| 0340-0100    | Insulator: binding post rear single  | 28480  | 0340-0100        | 3  |
| 0370-0104    | Knob: skirted bar 5/8 inch diam black (Function)                               | 28480  | 0370-0104        | 1  |
| 0687-1011    | R: fxd comp 100 ohms $\pm$ 10% 1/2 w   | 01121  | EB1011           | 2  |
| 0687-1031    | R: fxd comp 10 K $\pm$ 10% 1/2 w   | 01121  | EB1031           | 1  |
| 0687-1221    | R: fxd comp 1.2 K $\pm$ 10% 1/2 w  | 01121  | EB1221           | 1  |
| 0687-2721    | R: fxd comp 2700 ohms $\pm$ 10% 1/2 w  | 01121  | EB2721           | 1  |
| 0687-3321    | R: fxd comp 3300 ohms $\pm$ 10% 1/2 w  | 01121  | EB3321           | 1  |
| 0687-5601    | R: fxd comp 56 ohms $\pm$ 10% 1/2 w  | 01121  | EB5601           | 1  |
| 0687-6811    | R: fxd comp 680 ohms $\pm$ 10% 1/2 w   | 01121  | EB6811           | 1  |
| 0687-6821    | R: fxd comp 6800 ohms $\pm$ 10% 1/2 w  | 01121  | EB6821           | 1  |
| 0687-8201    | R: fxd comp 82 ohms $\pm$ 10% 1/2 w  | 01121  | EB8201           | 1  |
| 0687-8211    | R: fxd comp 820 ohms $\pm$ 10% 1/2 w   | 01121  | EB8211           | 1  |
| 0698-3406    | R: fxd prec met flm 1330 ohms $\pm$ 1% 1/2 w                                   | 75042  | CEC T-O obd      | 1  |
| 0698-3536    | R: fxd prec met flm 5900 ohms $\pm$ 1% 1/2 w                                   | 75042  | CEC T-O obd      | 1  |
| 0698-3539    | R: fxd prec met flm 6.04 meg $\pm$ 1% 1/4 w                                    | 03888  | PME 65 obd       | 1  |
| 0698-3574    | R: fxd prec met flm 732 K $\pm$ 1% 1/2 w                                       | 75042  | CEC T-O obd      | 1  |
| 0757-0196    | R: fxd prec met flm 6.19 K $\pm$ 1% 1/2 w                                      | 19701  | MF7C T-O obd     | 1  |
| 0757-0799    | R: fxd prec met flm 121 ohms $\pm$ 1% 1/2 w                                    | 19701  | MF7C T-O obd     | 1  |
| 0757-0823    | R: fxd prec met flm 1820 ohms $\pm$ 1% 1/2 w                                   | 19701  | MF7C T-O obd     | 1  |
| 0811-1106    | R: set matched prec ww<br>(R5 4.870 K $\pm$ 0.01%)<br>(R6 1.020 K $\pm$ 0.01%) | 28480  | 0811-1106        | 1  |
| 0811-1534    | R: fxd prec ww 120 ohms $\pm$ 0.02% 1/4 w                                      | 28480  | 0811-1534        | 1  |
| 0811-1535    | R: fxd prec ww 300.4 K $\pm$ 0.2% 1/4 w  | 28480  | 0811-1535        | 1  |
| 0811-1539    | R: fxd prec ww 5 ohms $\pm$ 1% 1/2 w   | #01686 | E-20 obd         | 1  |
| 0811-1541    | R: fxd prec ww 12 ohms $\pm$ 1% 1/4 w  | #01686 | E-20 obd         | 1  |
| 0811-1545    | R: fxd prec ww 6.0 ohms $\pm$ 0.5% 1/8 w                                       | 28480  | 0811-1545        | 1  |
| 0811-1576    | R: fxd prec 146 ohms $\pm$ 1% 1/4 w  | #01686 | E-20 obd         | 1  |
| 1140-0022    | Dial: digital readout for 10-turn pot with lamp                                | #000LA | 3141-2 obd       | 1  |
| 1200-0038    | Socket: 12 pin oven  | 02660  | 77-MIP-12TM-1005 | 1  |
| 1200-0044    | Socket: TSTR   | #97913 | Type M7 (PB) obd | 1  |
| 1251-0148    | Connector: ac power cord receptacle  | 87930  | H-1061-2         | 1  |
| 1400-0084    | Holder: fuse extractor post type   | 75915  | 342014           | 1  |
| 1410-0069    | Bushing: pot (CAL.)  | 28480  | 1410-0069        | 1  |
| 1410-0289    | Bushing: range switch nylon  | #28520 | SB-437-5 obd     | 1  |
| 1450-0032    | Holder: lamp front mtg 2 terminals   | 72619  | 137-8536-9       | 1  |
| 1450-0033    | Lamp: pilot jewel 17/32 inch long  | 72619  | 137-937          | 1  |
| 1510-0009    | Binding post: black (GUARD and $\underline{\pm}$ )                             | 28480  | 1510-0009        | 2  |
| 1510-0026    | Assembly: binding post red (+ OUTPUT)  | 28480  | 1510-0026        | 1  |
| 1510-0027    | Assembly: binding post black (- OUTPUT)  | 28480  | 1510-0027        | 1  |
| 1850-0098    | TSTR: Ge PNP **  | 28480  | 1850-0098        | 1  |
| 1853-0001    | TSTR: Si PNP **  | 28480  | 1853-0001        | 1  |
| 1854-0033    | TSTR: Si NPN 2N3391  | 24446  | 2N3391           | 3  |

# These code numbers are listed in the Supplement following the Code List of Manufacturers.

Table 6-2. Replaceable Parts (Cont'd)

| -hp- PART NO. | DESCRIPTION  | MFR    | MFR PART NO.   | TQ |
|---------------|--|--------|----------------|----|
| 1854-0039     | TSTR: Si NPN 2N3053  | 86684  | 2N3053         | 2  |
| 1901-0045     | Diode: Si 100 piv  | 04713  | obd            | 4  |
| 1902-0031     | Diode: breakdown 12.7 v $\pm 5\%$ 400 mw                   | 01281  | PS 18270A      | 2  |
| 1902-0048     | Diode: breakdown 6.81 v $\pm 5\%$ 400 mw                   | 07910  | CD35658        | 1  |
| 1902-3277     | Diode: breakdown   | 07910  | CD35836        | 1  |
| 2100-0740     | R: var ww 500 ohms $\pm 5\%$                               | 75042  | CT-106-2 obd   | 1  |
| 2100-0783     | R: var ww 200 ohms $\pm 5\%$                               | 75042  | CT-106-2 obd   | 2  |
| 2100-1481     | R: var 50 ohms $+20\%$ $-10\%$ 1 w                         | 12697  | 76JA3CM132464  | 1  |
| 2100-1751     | R: var ww 10 ohms $\pm 10\%$ 1 w                           | #000LJ | 0400 obd       | 1  |
| 2100-1580     | R: var ww 1 K $\pm 5\%$ 1-1/2 w                            | 73490  | 7216 obd       | 1  |
| 2110-0033     | Fuse: 3/4 amp 250 v  | 75915  | F02A250V3/4A   | 1  |
| 2140-0025     | Lamp: incd 28 v 0.04 amp clear bulb                        | 24446  | 327 obd        | 2  |
| 3100-1715     | Switch: rot w/o components                                 | 71590  | Series 600 obd | 1  |
| 3101-0033     | Switch: sl DPDT non-shorting 0.5 amp 125 vdc 3 amp 125 vac | 42190  | 4633 obd       | 1  |
| 5000-0700     | Cover: side 3 x 11   | 28480  | 5000-0700      | 2  |
| 5000-0711     | Cover: bottom 5 x 11                                       | 28480  | 5000-0711      | 1  |
| 5040-0700     | Hinge: foot assembly                                       | 28480  | 5040-0700      | 2  |
| 5060-0709     | Cover: top 5 x 11  | 28480  | 5060-0709      | 1  |
| 5060-0727     | Assembly: foot third module                                | 28480  | 5060-0727      | 2  |
| 8120-0078     | Assembly: cable power 7.5 feet long                        | 70903  | KH-4147 obd    | 1  |
| 9100-1325     | Transformer: power 50 to 1000 cycles                       | 28480  | 9100-1325      | 1  |
| 00735-00201   | Panel: front   | 28480  | 00735-00201    | 1  |
| 00735-00202   | Panel: rear  | 28480  | 00735-00202    | 1  |
| 00735-00601   | Shield: top cover 2.125 inches x 4.215 inches              | 28480  | 00735-00601    | 1  |
| 00735-00602   | Shield: bottom cover 2.125 inches x 4.215 inches           | 28480  | 00735-00602    | 1  |
| 00735-00603   | Shield: top cover 4.875 inches x 4.215 inches              | 28480  | 00735-00603    | 2  |
| 00735-01201   | Bracket: oven mtg  | 28480  | 00735-01201    | 1  |
| 00735-61901   | Assembly: switch function                                  | 28480  | 00735-61901    | 1  |
| 00735-64101   | Insulator  | 28480  | 00735-64101    | 1  |
| 00735-66501   | Assembly: pc board (A1)                                    | 28480  | 00735-66501    | 1  |
| 00735-66502   | Assembly: pc board (A2)                                    | 28480  | 00735-66502    | 1  |
| 00735-66901   | Oven (parts nsr)   | 28480  | 00735-66901    | 1  |
| 00735-90000   | Manual: operating and service                              | 28480  | 00735-90000    | 1  |

# These code numbers are listed in the Supplement following the Code List of Manufacturers.

Supplement for Table 6-2  
 Parts for Mounting the Power Transistor, Q1

| Figure 5-5<br>No. Designator | Description                           | -hp- Part No. | TQ |
|------------------------------|---------------------------------------|---------------|----|
| 1                            | Transistor: socket                    | 1200-0044     | 1  |
| 2                            | Nut: 3/32" by 1/4"                    | 2260-0001     | 2  |
| 3                            | Solder lug: internal lock             | 0360-0016     | 1  |
| 4                            | Washer: split                         | 2190-0003     | 1  |
| 5                            | Washer: flat                          | 3050-0105     | 2  |
| 6                            | Insulator                             | 1200-0081     | 2  |
| 7                            | Grommet (on serials prefixed<br>504-) | 0400-0009     | 1  |
| 8                            | Insulator: anodized aluminum          | 00735-64101   | 1  |
| 9                            | Transistor: PNP                       | 1850-0098     | 1  |
| 10                           | Washer: internal lock                 | 2190-0004     | 1  |
| 11                           | Screw: 7/12 inches long               | 2200-0008     | 2  |

APPENDIX
CODE LIST OF MANUFACTURERS (Sheet 1 of 2)

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 handbooks.

Table with 4 columns: Code No., Manufacturer, Address, Code No., Manufacturer, Address, Code No., Manufacturer, Address, Code No., Manufacturer, Address. Lists various manufacturers and their locations across the United States.

## APPENDIX CODE LIST OF MANUFACTURERS (Sheet 2 of 2)

| Code No. | Manufacturer  | Address               | Code No. | Manufacturer  | Address                | Code No. | Manufacturer   | Address             | Code No. | Manufacturer  | Address              |
|----------|---|-----------------------|----------|---|------------------------|----------|--|---------------------|----------|---|----------------------|
| 81349    | Military Specification  | .....                 | 85474    | R.M. Bracamonte & Co.                                 | San Francisco, Calif.  | 93929    | G. V. Controls   | Livingston, N. J.   | 98220    | Francis L. Mosley                                       | Pasadena, Calif.     |
| 81415    | Wilkor Products, Inc.   | Cleveland, Ohio       | 85660    | Koiled Kords, Inc.                                    | New Haven, Conn.       | 93983    | Insuline-Van Norman Ind., Inc.                                 | Manchester, N.H.    | 98278    | Microdod, Inc.  | So. Pasadena, Calif. |
| 81453    | Raytheon Mfg. Co., Industrial Components                                  | Newton, Mass.         | 85911    | Seamless Rubber Co.                                   | Chicago, Ill.          |          | Electronic Division  | Bayonne, N. J.      | 98291    | Selectro Corp.  | Manaroneck, N.Y.     |
| 81463    | International Rectifier Corp.   | El Segundo, Calif.    | 86197    | Clifton Precision Products                            | Clifton Heights, Pa.   | 94137    | General Cable Corp.  | Dayton, Ohio        | 98405    | Gerad Corp.   | Redwood City, Calif. |
| 81541    | The Airpax Products Co.   | Cambridge, Mass.      | 86579    | Precision Rubber Products Corp.                       | Dayton, Ohio           | 94144    | Raytheon Mfg. Co., Industrial Components                       | Quincy, Mass.       | 98731    | General Mills   | Minneapolis, Minn.   |
| 81860    | Bary Controls, Inc.   | Waltham, Mass.        | 86684    | Radio Corp. of America, RCA                           | Harrison, N.J.         | 94145    | Raytheon Mfg. Co., Semiconductor Div., California Street Plant | Newton, Mass.       | 98821    | North Hills Electric Co.                                | Mineola, N.Y.        |
| 82042    | Carter Parts Co.  | Skokie, Ill.          | 87216    | Philco Corporation (Lansdale Division)                | Lansdale, Pa.          | 94148    | Scientific Radio Products, Inc.                                | Loveland, Colo.     | 98925    | Clevite Transistor Prod. Div. of Clevite Corp.          | Waltham, Mass.       |
| 82142    | Jefferis Electronics Division of Speer Carbon Co.                         | Du Bois, Pa.          | 87473    | Western Fibrous Glass Products Co.                    | San Francisco, Calif.  | 94154    | Tung-Sol Electric, Inc.  | Newark, N.J.        | 98978    | International Electronic Research Corp.                 | Burbank, Calif.      |
| 82170    | Allen B. DuMont Labs, Inc.  | Clifton, N. J.        | 87664    | Van Waters & Rogers Inc.                              | Seattle, Wash.         | 94197    | Curtiss-Wright Corp., Electronics Div.                         | East Paterson, N.J. | 99109    | Columbia Technical Corp.                                | New York, N.Y.       |
| 82209    | Maguire Industries, Inc.  | Greenwich, Conn.      | 87930    | Tower Mfg. Corp.                                      | Providence, R. I.      | 94222    | Southco Div. of S. Chester Corp.                               | Lester, Pa.         | 99313    | Varian Associates                                       | Palo Alto, Calif.    |
| 82219    | Sylvania Electric Prod. Inc., Electronic Tube Div.                        | Emporium, Pa.         | 88140    | Cutler-Hammer, Inc.                                   | Lincoln, Ill.          | 94310    | Triu Ohm Prod. Div. of Model Engineering and Mfg. Co.          | Chicago, Ill.       | 99515    | Marshall Industries, Electron Products Division         | Pasadena, Calif.     |
| 82316    | Astron Co.  | East Newark, N. J.    | 88220    | Gould-National Batteries, Inc.                        | St. Paul, Minn.        | 94330    | Wire Cloth Products Inc.                                       | Chicago, Ill.       | 99707    | Control Switch Division, Controls Co. of America        | El Segundo, Calif.   |
| 82389    | Switchcraft, Inc.   | Chicago, Ill.         | 88698    | General Mills, Inc.                                   | Buffalo, N.Y.          | 94682    | Worcester Pressed Aluminum Corp.                               | Worcester, Mass.    | 99800    | Delevar Electronics Corp.                               | East Aurora, N.Y.    |
| 82647    | Metals and Controls, Inc., Div. of Texas Instruments, Inc., Spence Prods. | Attilboro, Mass.      | 89231    | Graybar Electric Co.                                  | Oakland, Calif.        | 95023    | Philbrick Researchers, Inc                                     | Boston, Mass.       | 99848    | Wilco Corporation                                       | Indianapolis, Ind.   |
| 82866    | Research Products Corp.   | Madison, Wis.         | 89462    | Waldes Kohiaoor, Inc.                                 | Cambridge, Mass.       | 95265    | Allies Products Corp.  | Miami, Fla.         | 99934    | Renbrandt, Inc.   | Boston, Mass.        |
| 82877    | Rotron Manufacturing Co., Inc.  | Woodstock, N.Y.       | 89473    | General Electric Distributing Corp.                   | Schenectady, N.Y.      | 95266    | Continental Connector Corp.                                    | Woodside, N.Y.      | 99942    | Hoffman Semiconductor Div. of Hoffman Electronics Corp. | Evanston, Ill.       |
| 82883    | Vector Electronic Co.   | Glendale, Calif.      | 89636    | Carter Parts Div. of Economy Baler Co.                | Chicago, Ill.          | 95267    | Leecraft Mfg. Co., Inc.  | New York, N.Y.      | 99957    | Technology Instrument Corp of Calif.                    | Newbury Park, Calif. |
| 83053    | Western Washer Mfr. Co.   | Los Angeles, Calif.   | 89665    | United Transformer Co.                                | Chicago, Ill.          | 95268    | Lercro Electronics, Inc.                                       | Burbank, Calif.     |          |   |                      |
| 83058    | Carr Fastener Co.   | Cambridge, Mass.      | 90179    | U.S. Rubber Co., Mechanical Goods Div.                | Passaic, N.J.          | 95269    | National Coil Co.  | Sheridan, Wyo.      |          |   |                      |
| 83086    | New Hampshire Ball Bearing, Inc.  | Peterborough, N.H.    | 90970    | Bearing Engineering Co.                               | San Francisco, Calif.  | 95275    | Vitramon, Inc.   | Bridgeport, Conn.   |          |   |                      |
| 83125    | Pyramid Electric Co.  | Darlington, S.C.      | 91260    | Connor Spring Mfg. Co.                                | San Francisco, Calif.  | 95276    | Gordas Corp.   | Bloomfield, N.J.    |          |   |                      |
| 83148    | Electro Cords Co.   | Los Angeles, Calif.   | 91345    | Miller Dial & Nameplate Co.                           | El Monte, Calif.       | 95354    | Methode Mfg. Co.   | Chicago, Ill.       |          |   |                      |
| 83186    | Victory Engineering Corp.   | Springfield, N.J.     | 91418    | Radio Materials Co.                                   | Chicago, Ill.          | 95712    | Dage Electric Co., Inc.  | Franklin, Ind.      |          |   |                      |
| 83258    | Bendix Corp., Red Bank Div.   | Red Bank, N.J.        | 91506    | Augat Brothers', Inc.                                 | Attitboro, Mass.       | 95987    | Weckesser Co.  | Chicago, Ill.       |          |   |                      |
| 83315    | Hubbell Corp.   | Mundelein, Ill.       | 91637    | Dale Electronics, Inc.                                | Columbus, Nebr.        | 96067    | Huggins Laboratories   | Sunnyvale, Calif.   |          |   |                      |
| 83330    | Smith, Herman H., Inc.  | Brooklyn, N.Y.        | 91662    | Elco Corp.  | Philadelphia, Pa.      | 96095    | Hi-Q Division of Aerovox                                       | Olean, N.Y.         |          |   |                      |
| 83385    | Central Screw Co.   | Chicago, Ill.         | 91737    | Gremar Mfg. Co., Inc.                                 | Wakefield, Mass.       | 96256    | Thordarson-Meissner Div. of Maguire Industries, Inc.           | Mt. Carmel, Ill.    |          |   |                      |
| 83501    | Gavitt Wire and Cable Co., Div. of Amerace Corp.                          | Brookfield, Mass.     | 91827    | K F Development Co.                                   | Redwood City, Calif.   | 96296    | Solar Manufacturing Co.  | Los Angeles, Calif. |          |   |                      |
| 83554    | Burroughs Corp., Electronic Tube Div.                                     | Plainfield, N.J.      | 91929    | Minneapolis-Honeywell Regulator Co., Microswitch Div. | Freeport, Ill.         | 96330    | Carlton Screw Co.  | Chicago, Ill.       |          |   |                      |
| 83740    | Eveready Battery  | New York, N.Y.        | 91961    | Nahn-Bros. Spring Co.                                 | Oakland, Calif.        | 96341    | Microwave Associates, Inc.                                     | Burlington, Mass.   |          |   |                      |
| 83777    | Model Eng. and Mfg., Inc.   | Huntington, Ind.      | 92180    | Tru-Connector Corp.                                   | Peabody, Mass.         | 96501    | Excel Transformer Co.  | Oakland, Calif.     |          |   |                      |
| 83821    | Loyd Scruggs Co.  | Festus, Mo.           | 92196    | Universal Metal Prod., Inc.                           | Bassett Puente, Calif. | 97464    | Industrial Retaining Ring Co.                                  | Irvington, N.J.     |          |   |                      |
| 84171    | Arco Electronics, Inc.  | New York, N.Y.        | 92367    | Elgeet Optical Co., Inc.                              | Rochester, N.Y.        | 97539    | Automatic and Precision Mfg. Co.                               | Yonkers, N.Y.       |          |   |                      |
| 84356    | A.J. Glesener Co., Inc.   | San Francisco, Calif. | 92607    | Tinsolite Insulated Wire Co.                          | Tarrytown, N.Y.        |          |  |                     |          |   |                      |
| 84411    | Good All Electric Mfg. Co.  | Dgallala, Neb.        | 93332    | Sylvania Electric Prod. Inc., Semiconductor Div.      | Woburn, Mass.          | 97966    | CBS Electronics  | Danvers, Mass.      |          |   |                      |
| 84970    | Sarkes Tarzian, Inc.  | Bloomington, Ind.     | 93369    | Robbins and Myers, Inc.                               | New York, N.Y.         | 97979    | Reon Resistor Corp.  | Yonkers, N.Y.       |          |   |                      |
| 85454    | Bonton Molding Company  | Boonton, N.J.         | 93410    | Stevens Mfg. Co., Inc.                                | Mansfield, Ohio        | 98141    | Axel Brothers Inc.   | Jamaica, N.Y.       |          |   |                      |
| 85471    | A. B. Boyd Co.  | San Francisco, Calif. | 93788    | Howard J. Smith Inc.                                  | Port Monmouth, N. J.   | 98159    | Rubber Teck, Inc.  | Gardena, Calif.     |          |   |                      |

THE FOLLOWING H-P VENDORS HAVE NO NUMBER ASSIGNED IN THE LATEST SUPPLEMENT TO THE FEDERAL SUPPLY CODE FOR MANUFACTURERS HANDBOOK.

|       |   |                        |
|-------|---|------------------------|
| J0000 | Winchester Electronics, Inc.              | Santa Monica, Calif.   |
| 0000F | Malco Tool and Die                        | Los Angeles, Calif.    |
| 0000M | Western Coil Div. of Automatic Ind., Inc. | Redwood City, Calif.   |
| 0000P | Ty-Car Mfg. Co., Inc.                     | Holliston, Mass.       |
| 0000Z | Willow Leather Products Corp.             | Newark, N.Y.           |
| 0000A | British Radio Electronics Ltd.            | Washington, D.C.       |
| 0000B | ETA                                       | England                |
| 0000C | Indiana General Corp., Elect. Div.        | Indiana                |
| 0000B | Precision Instrument Components Co.       | Van Nuys, Calif.       |
| 000MM | Rubber Eng. & Development                 | Hayward, Calif.        |
| 000NN | A "M" D Manufacturing Co.                 | San Jose 27, Calif.    |
| 000QQ | Coollton                                  | Oakland, Calif.        |
| 000SS | Control of Elgin Watch Co.                | Burbank, Calif.        |
| 000WW | California Eastern Lab.                   | Burlingame, Calif.     |
| 000YY | S.K. Smith Co.                            | Los Angeles 45, Calif. |

## SUPPLEMENTAL CODE LIST OF MANUFACTURERS

| Code No. | Manufacturer                      | Address            |
|----------|-----------------------------------|--------------------|
| 0001A    | Amphenol Controls Division        | Cicero, Ill.       |
| 0001J    | Conelco                           | Bernardino, Calif. |
| 01666    | RCL Mfg. Co.                      | Riverside, N.J.    |
| 28520    | Heyman Mfg. Co.                   | Kenilworth, N.J.   |
| 97913    | Industrial Hardware Mfg. Co. Inc. | New York, N.Y.     |

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# MANUAL BACKDATING CHANGES

MODEL 735A

DC TRANSFER STANDARD

Manual Serial Prefixed: 547-

-hp- Part No. 00735-90000

This manual backdating sheet makes this manual applicable to earlier instruments. Instrument-component values that differ from those in the manual, yet are not listed in the backdating sheet, should be replaced using the part number given in the manual.

| Instrument Serial Prefix | Make Manual Changes | Instrument Serial Prefix | Make Manual Changes |
|--------------------------|---------------------|--------------------------|---------------------|
| 504-                     | 1                   |                          |                     |
| 504-00150 and below      | 1, 2                |                          |                     |
| 547-00200 and below      | 3                   |                          |                     |
|                          |                     |                          |                     |

**CHANGE #1**

Figure 5-9. 735A Schematic and Section VI, Replaceable Parts  
Delete the pre-regulator circuit consisting of A1Q5, A1CR8 and A1R13.

**Section VI, Replaceable Parts**

Change A1 etched circuit board from -hp- Part No. 00735-66501 Rev. B to 00735-66501 Rev. A. (Rev. B is recommended for replacement.)

Change T1 from -hp- Part No. 9100-1325 to -hp- Part No. 9100-1315. The current part is recommended for all replacements.

The large insulator under Q1 is changed from -hp- Part No. 00735-64101 to -hp- Part No. 1200-0077. The current part is recommended for all replacements.

**CHANGE #2**

Figure 5-9 and Section VI  
Change A2R6 to -hp- Part No. 2100-0783 and A2R7\* to -hp- Part No. 0698-3406. The current part is recommended for all replacements.

**CHANGE #3**

**Section VI, Replaceable Parts**

A2R2 will have the same description but change -hp- Part No. 2100-1555. The current part number is advised for all replacements.



00735-90000

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